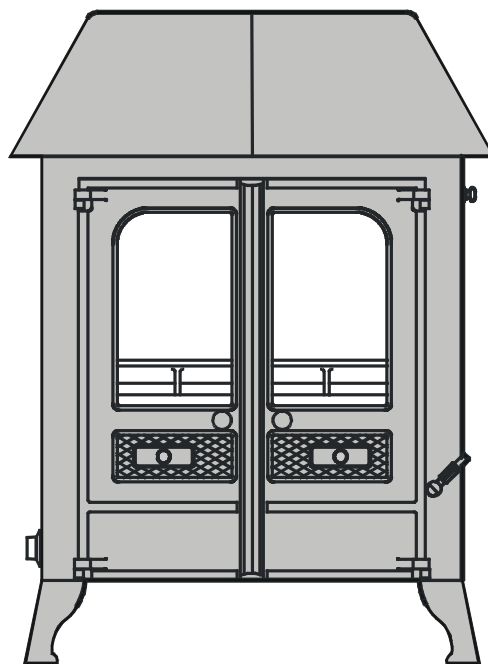


CHARNWOOD
COUNTRY 15B
Roomheater with Boiler



**Operating
and
Installation Instructions**



OPERATING INSTRUCTIONS FOR THE CHARNWOOD COUNTRY 15B

Before lighting the stove check with the installer that the work and checks described in the Installation Instructions have been carried out correctly and that the chimney has been swept, is sound and free from any obstructions. Do not light the fire before the boiler and heating system have been filled with water as this can damage the boiler.

FUELS

Please pay careful attention to the special points made with each type of fuel as they will help you to get the best from your stove. It must be remembered that only smokeless fuels may be burnt in smoke control areas on this stove. If you are not sure whether you are in a smoke control area, then please check with your Local Authority.

Smokeless Fuels

The recommended smokeless fuels which are suitable for use in smoke control areas on this stove are as follows:

Ancit, (Phurnacite Plus)
Anthracite Large Nuts,
Homefire,
Maxibrite,
Phurnacite,
Sunbrite Doubles,
Welsh Dry Steam Coal (Large Nuts).

Coal

Housecoal doubles, trebles or cobbles may all be burnt. Do not use singles, small nuts, or coal dust

It is important that large size coal is used (ie. larger than 2 inch or 50 mm in size). The coal should be dry.

When burning coal a little extra care is needed. Please take note of the section "Special Points For Burning Coal".

Wood

Only dry well seasoned wood should be burnt on this appliance as burning wet unseasoned wood will give rise to heavy tar deposits in the stove, on the glass and within the chimney. For the same reason hard wood is better than soft wood. Burning wet unseasoned wood will also result in considerably

reduced outputs. The wood should be cut and split and then left to season in a well ventilated dry place for at least one year but preferably two years before use.

Peat

Ensure that the peat is well dried before use. Burning wet peat will give rise to heavy tar deposits and reduced outputs.

**PETROLEUM COKE IS NOT
SUITABLE FOR USE ON THIS
APPLIANCE. ITS USE WILL
INVALIDATE THE GUARANTEE.**

At first you may find it helpful to try several fuels to find the most suitable. If you are unable to obtain the fuel you want ask your supplier, or an approved fuel distributor to suggest an alternative.

DOOR OPERATION

Use the door opening and ashpan tool to open and close the doors. Turn the right-hand door knob anti-clockwise to open and clockwise to close (see Fig.1)

MULTIFUEL GRATE

Your Charnwood stove is fitted with a multifuel grate which enables both solid fuels and wood to be burned equally effectively. The grate has two positions:-

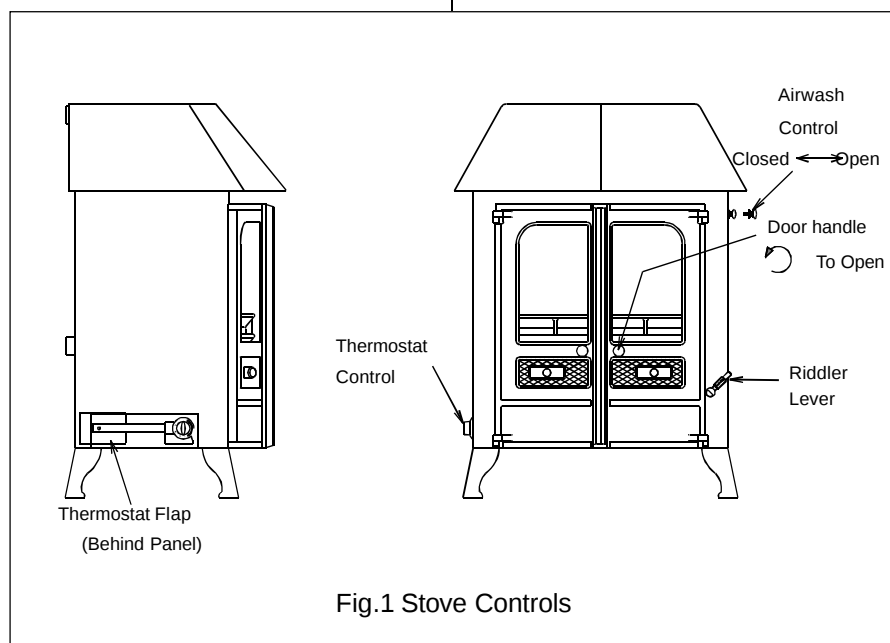
1) In the solid fuel position the grate bars are vertical with gaps in between allowing the primary combustion air to come up through the grate and through the fuel bed.

2) In the wood position the grate bars are horizontal, allowing the combustion air to come round the sides of the grate and over the top of it. When in the wood position ash is able to build up on the grate as is necessary for effective wood or peat burning.

Movement of the grate from one position to the other is effected using the tool supplied as shown in Fig.2. The grate is put into the solid fuel position by moving the tool up until the handle is in the 1 o'clock position. The grate is put into the wood position by moving the tool down until the handle is in the 5 o'clock position. To riddle the appliance when burning solid fuels the tool should be moved between the 1 o'clock and 3 o'clock positions several times. When burning wood or peat the ash should be allowed to build up and riddling should only be carried out once or twice a week.

LIGHTING

The stove may be lit using dry kindling wood and paper or fire lighters. Set the grate into either the wood position or the solid fuel position as required. Place the paper,



or fire lighters, and kindling on the grate and cover with approximately 2 inches of fuel. Turn the control knob to maximum, and open the airwash control fully (see Fig. 1). Light the paper or fire lighters. Close the doors until the fuel is well ignited then load with fuel and adjust the air controls to the required setting.

On initial lighting, the stove may smoke and give off an odour as the silicon paint with which the firebox is painted reacts to the heat. This is normal and will cease after a short time, but meanwhile the room should be kept well ventilated.

When relighting the stove, riddle (if burning solid fuel), remove any clinker from the firebed and then empty the ashpan.

CONTROLLING THE FIRE

The rate of burning and hence the output is controlled by the control knob on the side of the fire and the airwash control (see Fig.1).

The control knob is linked to a thermostat which senses the boiler temperature. The number at the front of the knob is the number at which it is set.

The airwash control should be kept at least slightly open most of the time to keep the glass clean. It may be fully opened when rapid heating is required or to help clean any deposits from the glass. It will not be possible to keep the glass clean if this control is fully closed, particularly immediately after refuelling.

RIDDLING

When burning solid fuels riddling twice a day is usually sufficient. When burning wood or peat, ash should be allowed to build up and generally weekly riddling will be sufficient. The fire should be riddled with the doors shut (see Fig 2.) Place the tool onto the riddling lever and rotate between the 1 o'clock and 3 o'clock positions several times. Too much riddling can result in emptying unburnt fuel into the ashpan and should therefore be avoided. If any clinker forms it should be removed from the firebed. After riddling, the grate should be put back into the solid fuel or wood position as required (the tool should be in the 1 o'clock position for solid fuel or in the 5 o'clock position for wood).

REFUELLING

Keep the firebox well filled but do not overfill to prevent fuel from spilling over the top of the front fire bars.

Care should be taken especially when burning wood that fuel does not project over the front fire bars or damage to the glass may be caused when the doors are closed, it can also cause the glass to black up.

ASH CLEARANCE

The ashpans should be emptied regularly before it becomes too full. Never allow the ash to accumulate in the ashpans so that it comes in contact with the underside of the grate as this will seriously damage the grate bars. The ashpans are handled using the tool provided. Care should be taken to ensure that ash is cool before emptying it into plastic liners or bins.

To make ash removal easier there is a special **Charnwood ash carrier** available. This may be purchased from your supplier or, in case of difficulty, from ourselves.

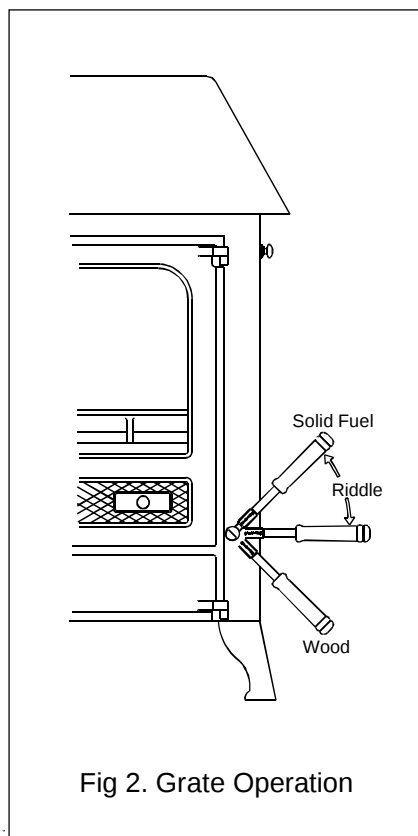


Fig 2. Grate Operation

SPECIAL POINTS WHEN BURNING COAL

When loading the stove take care not to smother the fire, instead fill the firebox in two stages waiting between

each stage for the flames to appear above the fire.

After a period of slumbering always turn the air control up to maximum and wait until flames appear above the fuel bed before opening the doors.

Burning coal will produce more soot deposits than other fuels, especially if the fire is run at low levels for long periods. It is therefore vital to clean the throat plate regularly, weekly cleaning is recommended.

Never fully close the Airwash control when burning coal.

SPECIAL POINTS WHEN BURNING WOOD AND PEAT

The grate should be kept in the wood burning position and should not be riddled until the ash becomes so deep that it begins to block the passage of air into the firebox at the side of the grate. When this is the case do not remove all of the ash using the riddling mechanism but keep a layer about half an inch thick as this enables the wood to burn more effectively. When burning wood or peat use the airwash control in the same way as described (see "CONTROLLING THE FIRE")

OVERNIGHT BURNING

For overnight burning the fire doors must be closed.

When burning solid fuel the ashpans should be emptied and the fire riddled. If the fire is very low then it may be necessary to add a little fuel and turn the thermostat control up to maximum for a brief period until the fire is burning brightly before filling with fuel. When the new fuel has ignited, the thermostat control should be turned down to the required setting and the airwash control moved to a low setting. If the central heating pump is off overnight then the thermostat may be left at the same setting for both day and night operation. If the central heating pump is on overnight then set the thermostat control to give the required level of heating. Some experimentation will be necessary to find the settings most suitable for the particular fuel used and the draw on the chimney.

To revive the fire, empty the ashpans, riddle, and open the air controls to

maximum. When the fire is burning well load on more fuel as necessary and move the air controls to the desired setting.

When burning wood use large logs rather than small ones. Proceed as above, but do not riddle the fire either when shutting down or reviving.

CLEANING AND MAINTENANCE

The stove is finished with a high temperature paint which will withstand the temperatures encountered in normal use. This may be cleaned with a damp lint-free cloth when the stove is cold. Should re-painting become necessary, high temperature paints are available from your supplier or from stove shops.

The glass in the doors is a zero expansion ceramic glass, capable of withstanding the heat of the fire. Before cleaning the glass open the doors and allow them to cool. Clean the glass using a damp cloth and then wiping over with a dry cloth. Any stubborn deposits on the glass may be removed with a proprietary stove glass cleaner or ceramic hob cleaner. Some deposits on the glass may be burnt off simply by running the fire at a fast rate for a few minutes. Do not use abrasive cleaners or pads as these can scratch the surface which will weaken the glass and cause premature failure.

THROAT PLATE AND FLUEWAY CLEANING

It is important that the throat plate and all the stove flueways are kept clean. When burning smokeless fuels they should be cleaned monthly. When burning other fuels they should be cleaned at least once a week, and more frequently if necessary. It is not necessary to let the fire out completely to carry out these operations.

The throat plate is lowered using the door opening tool. Slide the tool into the bracket from the side, pull the throat plate forward, and then lower it as shown in Fig. 3. Any sooty deposits should then be swept from the plate and into the fire.

While the throat plate is lowered clean any sooty deposits from the boiler faces and the airwash tubes.

Return the throat plate to its correct position - raise the front of the plate, push it back and then lower it onto the retaining lugs.

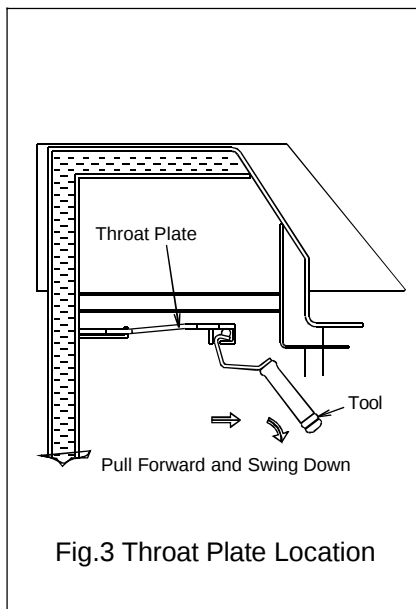


Fig.3 Throat Plate Location

CHIMNEY SWEEPING

The chimney should be swept at least twice a year. Where a top outlet is used it will generally be possible to sweep the chimney through the appliance.

First remove the side fire plates, front firebars and the throat plate. Then sweep the chimney ensuring that soot is removed from all horizontal surfaces after sweeping.

In situations where it is not possible to sweep through the appliance the installer will have provided alternative means, such as a soot door. After sweeping the chimney the appliance flue outlet and the flue pipe connecting the stove to the chimney must be cleaned with a flue brush.

After clearing any soot from within the stove, replace the throat plate (see Fig. 3), the front firebars, and side fireplates.

Different types of sweep's brushes are available to suit different flueways. For standard brick chimneys a wire centre sweep's brush fitted with a guide wheel is recommended. For prefabricated insulated chimneys the manufacturers instructions with regard to sweeping should be consulted.

TROUBLE SHOOTING

Fire Will Not Burn.

Check that:

- a) the air inlet is not obstructed in any way,
- b) chimneys and flueways are clear, c) that a suitable fuel is being used, d) that there is an adequate air supply into the room,

- e) that an extractor fan is not fitted in the same room as the stove.
- f) there is sufficient draw in the chimney, (once the chimney is warm a draught reading of at least 0.10 inches water gauge should be obtained).

Door Glass Blacks Up

Keeping the glass clean requires a certain amount of experimentation due to the differences in the draw of different chimneys. The following points should be noted and with a little care should enable the glass to be kept clean in most situations:

- a) The airwash relies on a supply of heated air to keep the glass clean, therefore, when lighting the stove allow the firebed to become well established before closing the air controls. This may also be necessary when re-fuelling the stove.
- b) When re-fuelling keep the fuel as far back from the front firebars as possible, do not try to fit too much fuel into the firebox.
- c) Never completely close the airwash control - as a guide it should be at least a quarter open.
- d) Wet wood or logs overhanging the front firebars will cause the glass to blacken.

It is always more difficult to keep the glass clean when running the stove very slowly for long periods.

If blackening of the glass still occurs check that all flue connections and the blanking plate are well sealed. It is also important that the chimney draw is sufficient, (when the chimney is warm a draught reading of at least 2.54 mm, or 0.10 inches, water gauge should be obtained), and that it is not affected by down-draught.

When burning coal some blackening of the glass may occur below the level of the front firebars. This will not obscure the view of the fire or affect its performance.

Fume Emission.

Warning Note: Properly installed and operated this appliance will not emit fumes. Occasional fume from de-ashing and re-fuelling may occur. Persistent fume emission is potentially dangerous and must not be tolerated. If fume emission does persist, then the following immediate actions should be taken:

- a) Open doors and windows to

ventilate the room.

b) Let the fire out and safely dispose of the fuel from the appliance.

c) Check for flue or chimney blockage, and clean if required.

d) Do not attempt to re-light the fire until cause of fume has been identified, if necessary seek professional advice.

The most common cause of fume emission is flueway or chimney blockage. For your own safety these must be kept clean.

Fire blazing out of control

Check that :

- a) The doors are tightly closed.
- b) The aircontrols are set at the minimum setting.
- c) the thermostat flap is closed (at the bottom of the left hand side of the appliance, see Fig. 1.) and that it is not prevented from closing completely by a piece of ash,
- d) The airwash control is closed.
- e) A suitable fuel is being used.
- f) Door seals and airwash slide are intact.

Over-Firing

If the fire is over-fired it will cause premature failure of the internal fire parts. Overfiring is occurring when any parts of the fire begin to glow red. To prevent over-firing ensure that:

- a) the door seals are kept in good condition, and that the doors are sealing correctly,
- b) the thermostat on the fire is working correctly,
- c) a suitable fuel is being used,
- d) the fire is not fitted onto a heating system which is too large.

Freezing

Do not light the fire if there is any possibility that any parts of the system may be frozen.

Lack of Heat To Radiators / Hot Water

Check that:

- a) the fire is burning properly - if not then carry out the checks under "Fire Will Not Burn".
- b) the throat plate is fitted correctly (see Fig. 3.) and that it is not distorted.
- c) the door seals are in good condition.

d) If the hot water goes cold when the pump is turned on, or if some radiators are hotter than others, then the system may need balancing, the pump may be pumping the water too quickly around the system, or the radiators may need bleeding. Please ask your installer to check these points.

Chimney Fires.

If the chimney is thoroughly and regularly swept, chimney fires should not occur. However, if a chimney fire does occur turn the controls to the minimum setting, and tightly close the doors of the appliance. This should cause the chimney fire to go out in which case the controls should be kept at the minimum setting until the stove has gone out. The chimney and flueways should then be cleaned. If the chimney fire does not go out when the above action is taken then the fire brigade should be called immediately.

After a chimney fire the chimney should be carefully examined for any damage. Expert advice should be sought if necessary.

INSTALLATION INSTRUCTIONS FOR THE CHARNWOOD COUNTRY 15B

HEALTH AND SAFETY PRECAUTIONS

Please take care when installing the stove that the requirements of the Health and Safety at Work Act 1974 are met.

Some types of fire cement are caustic and should not be allowed to come into contact with the skin. In case of contact wash with plenty of water.

If there is a possibility of disturbing any asbestos in the course of installation then please use appropriate protective equipment.

There must not be an extractor fan fitted in the same room as the stove as this can cause the appliance to emit fumes into the room.

There must be an adequate air supply into the room in which the appliance is installed totalling at least 100 square cm. (16 square inches) to provide combustion air. This is particularly necessary if the room is double glazed.

Do not light the fire before the boiler has been connected to the system and filled with water, as this can cause serious damage to the boiler.

In addition to these instructions the requirements of BS.8303 and BS.6461 Pt 1&2; 1984 must be fulfilled. Local Authority Bylaws and Building Regulations regarding the installation of Solid Fuel burning appliances, flues and chimneys must also be observed.

PERFORMANCE

The output of the Country 15B is 13.0 kW (44,400 Btu/h) to water and 2.5 kW (8,500 Btu/h) to the room. The outputs were obtained burning smokeless fuel over a four hourly re-fuelling cycle with the doors closed.

The heat output to the room is directly proportional to the heat output to water as shown in Fig. 4. This means that if the water heating load is less than the rated output then the room heating will be reduced by the same proportion. This must be borne in mind when calculating the heating requirements.

CHIMNEY

In order for the appliance to perform satisfactorily the chimney height must not be less than 4 metres measured vertically from the outlet of the stove to the top of the chimney. The internal dimensions of the chimney should preferably be 175 mm (7 inches) or 200mm (8 inches) either square or round and **MUST NOT BE LESS THAN 150 mm (6 INCHES)**.

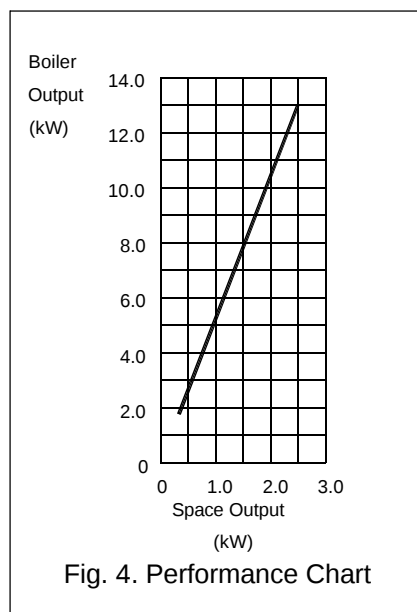


Fig. 4. Performance Chart

If an existing chimney is to be used it must be swept and checked, it must be in good condition, free from cracks and blockages, and should not have an excessive cross sectional area (e.g. greater than 250mm x 250mm). If you find that the chimney is in poor condition then expert advice should be sought regarding the necessity of having the chimney lined. If it is found necessary to line the chimney then a lining suitable for Solid Fuel must be used.

If there is no existing chimney then a prefabricated block chimney or a twin walled insulated stainless steel flue to BS.4543 can be used either internally or externally. These chimneys must be fitted in accordance with the manufacturers instructions and Building Regulations.

Single wall flue pipe is suitable for connecting the stove to the chimney but is not suitable for using for the complete chimney.

If it is found that there is excessive draw in the chimney then a draught stabilizer should be fitted.

It is important that there is sufficient draw in the chimney and that the chimney does not suffer from down-draught. When the chimney is warm the draw should be not less than 2.54 mm (0.10 inches) water gauge. If in doubt about the chimney seek expert advice.

HEARTH AND FIRE SURROUND

The stove must stand on a fireproof hearth and must be situated at least 300mm (12 inches) from any combustible material. The positioning of the stove and the size of the hearth are governed by building regulations for Class 1 appliances. These building regulations state that the hearth must extend in front of the stove by at least 300mm (12 inches) and to the sides of the stove by at least 150mm (6 inches). If in doubt as to the positioning of the stove expert advice should be sought either from the supplier or the local building inspector.

The fireplace must allow good circulation of air around the appliance to ensure that maximum heat is transferred to the room and also to prevent the fireplace from overheating. A gap of 150mm (6 inches) each side and 300mm (12 inches) above the appliance should give sufficient air circulation. If a wooden mantelpiece or beam is used in the fireplace it should be a minimum of 460mm (18 inches), and preferably 600mm (24 inches) from the appliance. In some situations it may be necessary to shield the beam or mantelpiece to protect it.

CENTRAL HEATING SYSTEM

The central heating system must comply with BS:5449 part 1.

If the system is to be a combined heating and domestic hot water system then a double feed indirect hot water storage cylinder to BS:1556 part 1 should be used. In order to prevent the build up of scale and corrosion a

suitable inhibitor should be used. The system must be correctly vented as shown in Figs. 5 and 6. The height differential between the header tank and the appliance must not exceed 15.2 metres (50 feet).

If all four boiler tappings are used then, if possible, diagonal pairs should be connected for domestic hot water and central heating. Where a common return is used an injector tee must be incorporated into the system as shown in Fig. 7. This will ensure that a good domestic hot water supply is maintained when the central heating pump is operating.

The system must incorporate a gravity circuit which will normally heat the domestic hot water and an unvalved radiator with an output of at least 1 kW. When the appliance is not connected to a domestic hot water system the unvalved radiator(s) on the gravity circuit must have an output of at least 1.25 kW. This is to prevent boiling in case of pump failure. All pipework in the primary circuit must be 28 mm diameter and the gravity flow pipe must rise continuously from the boiler to the open vent. Two typical systems are shown in Figures 5. and 6.

If the appliance is used to heat a small central heating system then the heat output to the room from the fire will be reduced. Fig. 4. shows the ratio of space heating to water heating which can be expected.

Fitting a radiator in the same room as the fire is recommended as it will allow greater flexibility in the way that the system is operated as well as ensuring that there is sufficient heat.

Connect the heating system to the boiler ensuring that the primary flow pipe rises continuously from the appliance to the vent. Fill the system with water and check for leaks.

SYSTEM CONTROLS

The circulating pump may be controlled by means of time switches, room thermostats or outdoor thermostats. Radiators may be either manually or thermostatically controlled. These controls will all work in conjunction with the thermostat on the appliance and the low limit pipe thermostat.

We recommend fitting a pipe thermostat onto the gravity return to act as a low limit thermostat. This should be wired into the mains supply

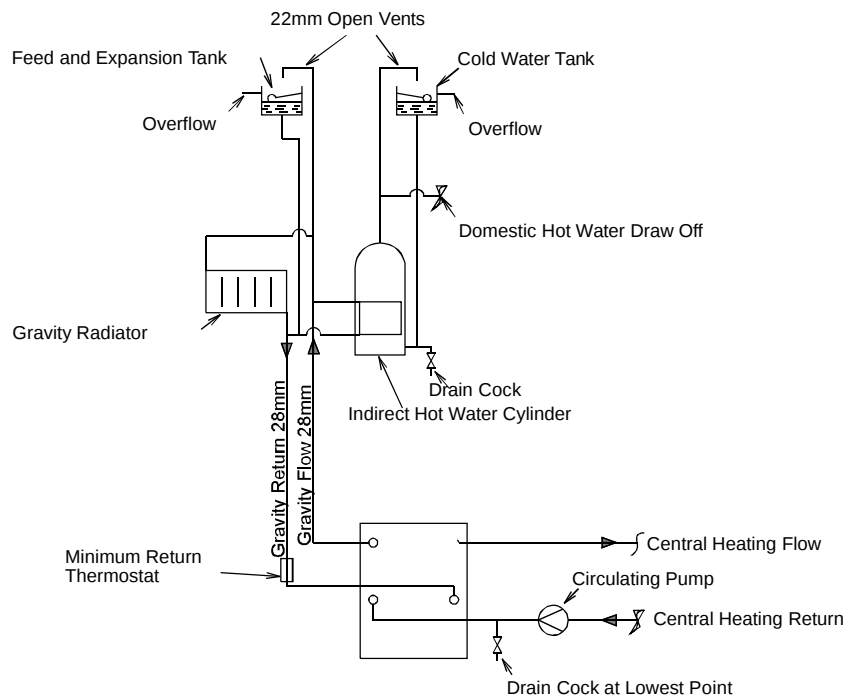


Fig. 5. Typical Central Heating & Hot Water System Using 4 Boiler Tappings

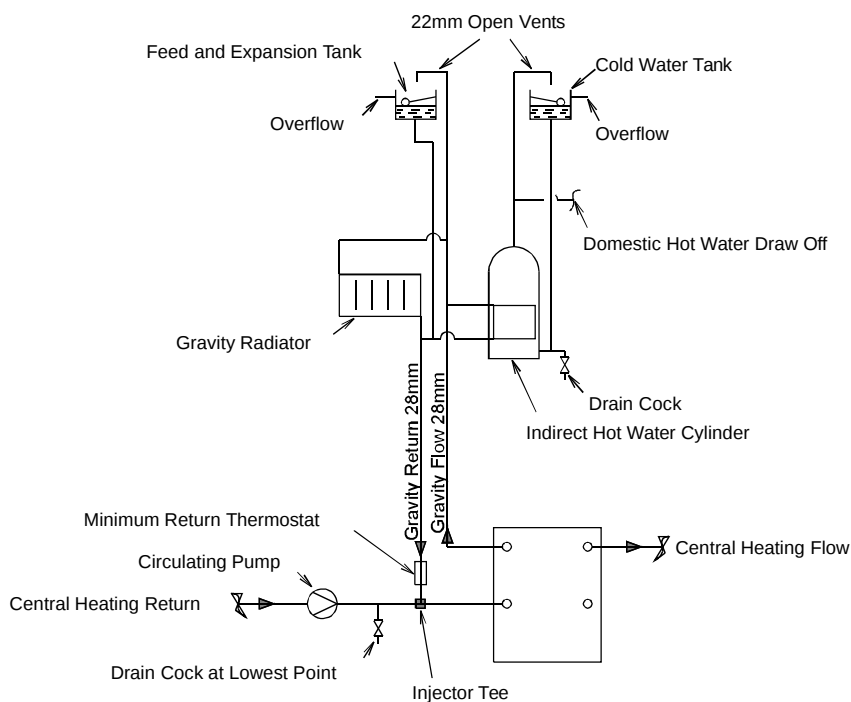


Fig. 6. Typical Central Heating & Hot Water System Using 3 Tappings

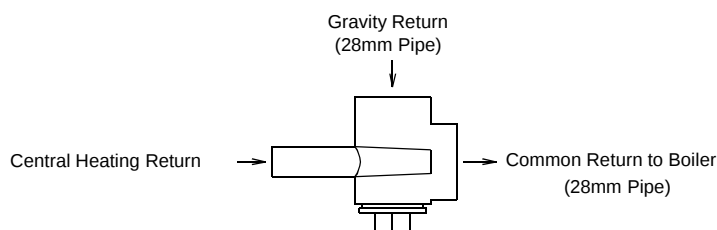


Fig. 7. Injector Tee.

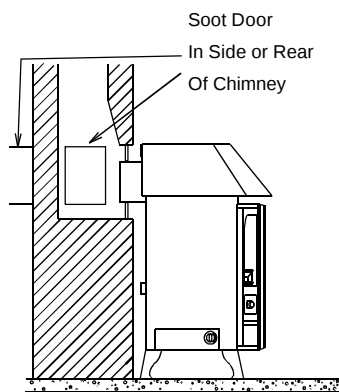


Fig 8. Vertical Register Plate With Bricked Up Fireplace

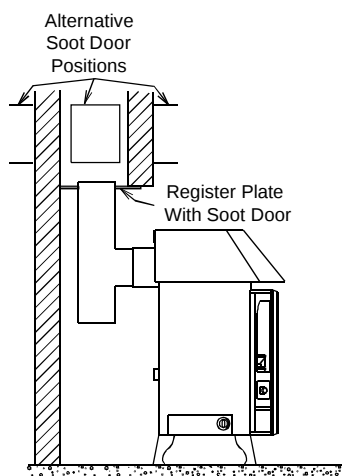


Fig 9. Horizontal Register Plate With Rear Flue Connection

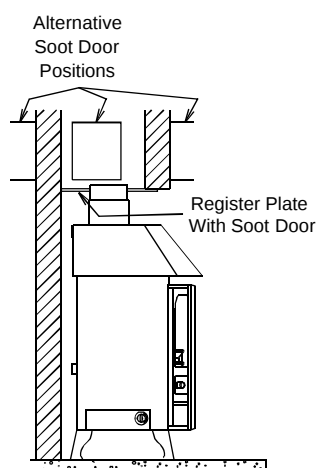


Fig 10. Horizontal Register Plate With Top Flue Connection

to the pump so that if the gravity return temperature drops below 45° C then the pump will cut out. This will help to prevent condensation forming on the boiler faces and will thereby increase the life of the boiler. It will also ensure that priority is given to the

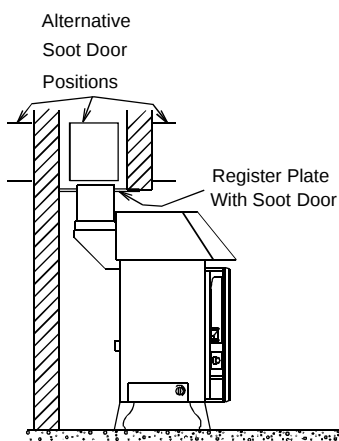


Fig 11. Horizontal Register Plate With Vertical Rear Flue Connector

domestic hot water. These thermostats are available from ourselves if you are unable to obtain them locally.

CONNECTIONS TO FLUES

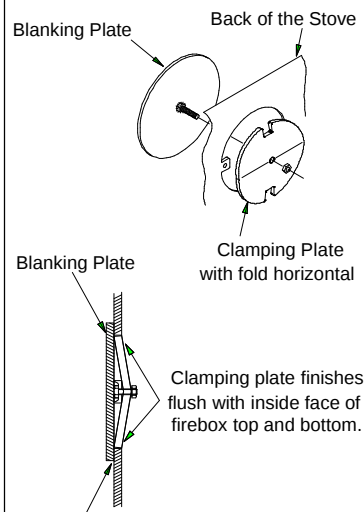
There are several ways of connecting the stove to the flue. These are illustrated in figures 8 to 10.

If the optional vertical rear flue connector is used then the chimney may be swept through the appliance.

Horizontal lengths of flue must be kept to a minimum and should not be more than 150mm (6 inches) long. The sealing face of the flue collar must be coated with fire cement before fixing to the body of the stove using the two screws provided. The blanking plate must be removed, sealed with fire cement and refitted, care being taken to ensure that the fold on the clamping plate is in line with the lugs on the firebox as shown in Fig. 12. Ensure the clamping plate does not prevent the throat plate from seating correctly. All flue connections must be well sealed. Ensure that the canopy is securely bolted to the body of the stove.

SOOT DOORS

It is possible to pass a 16 inch diameter sweeps brush through the appliance but in most back outlet installations it will be necessary to have a soot door to enable the chimney to be swept. This may either be in the actual brickwork of the chimney or in the register plate.



Seal Blanking Plate with fire cement

Fig. 12. Flue Blanking Plate.

Various types and positions of soot doors are shown in figures 8 to 10.

THERMOSTAT

Before lighting the fire check the cold setting distance of the thermostat.

Remove the cover plate on the left hand side of the stove to give access to the thermostat. With the control knob at the maximum setting the flap should be 18 mm from the air inlet as shown in Fig. 13. To adjust the distance slacken the locking nut and adjust as necessary. When set correctly re-tighten the locking nut. Ensure that the flap opens and closes freely as the

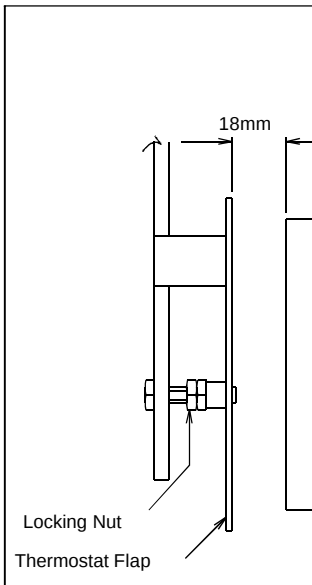


Fig. 13. Thermostat Setting

knob is turned.

PRE LIGHTING CHECK

Before initial lighting the following points should be checked :-

1. The bottom grate bars must all be fitted and should move freely and easily when the riddling mechanism is operated.
2. The plates round the sides and back of the grate must be in position and sitting correctly.
3. The throat plate must be fitted in the

roof of the appliance and should be checked to ensure that it has not become dislodged in transit. The method of location and positioning of the throat plate is shown in Fig. 3.

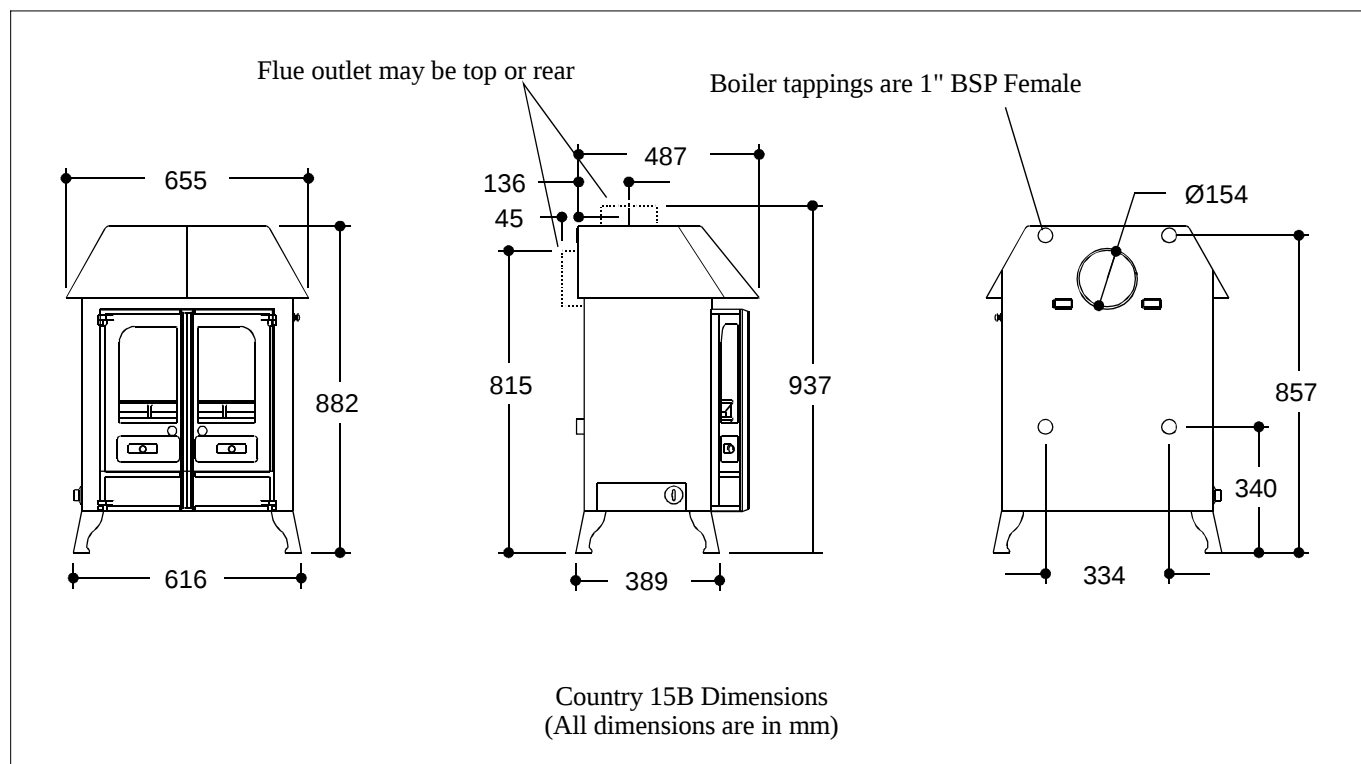
COMMISSIONING

On completion of the installation and after allowing a suitable period of time for the fire cement and mortar to dry out, the stove should be lit and checked to ensure that smoke and fumes are taken from the appliance up the chimney and emitted safely. Also check all joints and seals.

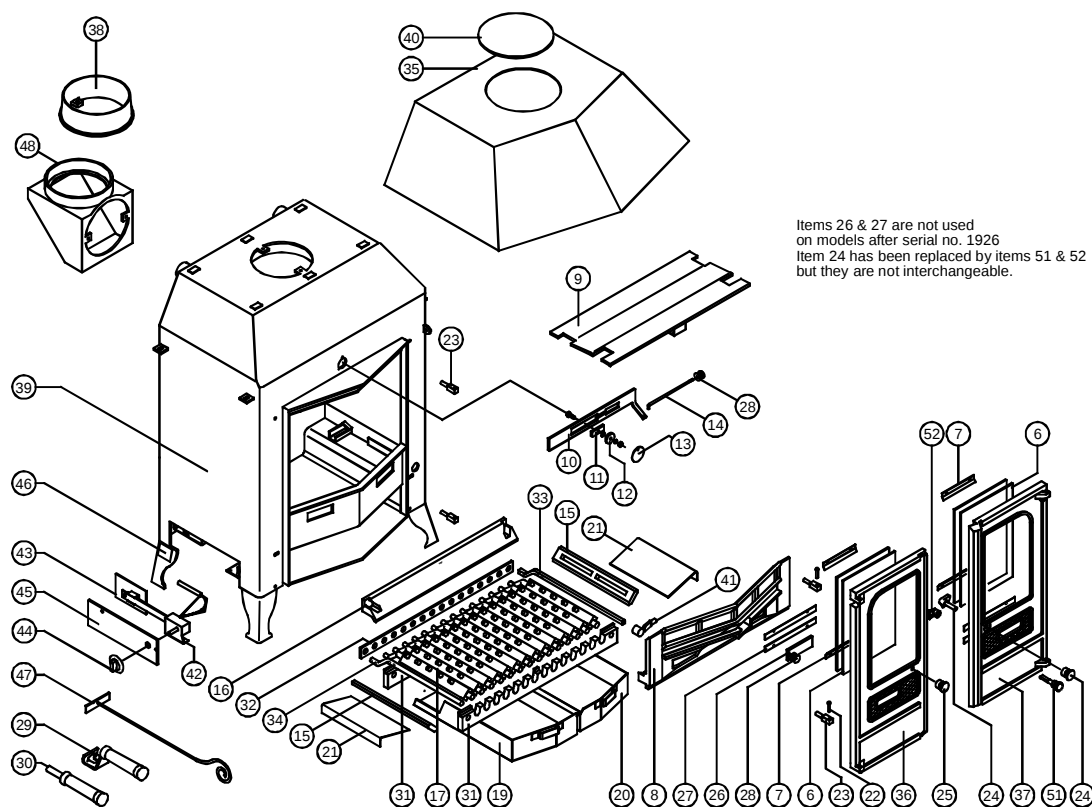
The central heating pump should be

adjusted to give the correct water flow against the circuit resistance and the system should be correctly balanced.

On completion of the installation and commissioning please leave the operating instructions with the customer and advise on the use of the appliance and any controls on the system.



CHARNWOOD COUNTRY 15B PARTS LIST



Items 26 & 27 are not used
on models after serial no. 1926
Item 24 has been replaced by items 51 & 52
but they are not interchangeable.

Item	Part No.	Description	Item	Part No.	Description
1*	008/FV35L	Left Hand Door Seal	36	002/FV01	Left Hand Door
2*	008/FV35R	Right Hand Door Seal	37	002/FV02	Right Hand Door
3*	008/FV35/S	Door Seal Set Incl. Adhesive	38	002/CH12B	Flue Collar
4*	008/FW29	Door Seal Adhesive	39	009/CO15B/A	Firebox / Boiler Assy (Country 15B)
5*	008/TW44S	Glass Channel (set of 8)	40	012/TW09	Blanking Plate
6	006/LW30	Glass (Inc Channel)	41	002/TW34	Riddler Knob & Lever
7	004/EW23	Glazing Bar	42	008/FW48	Thermostat
8	002/FV07	Front Firebars	43	008/FV49	Thermostat Flap
9	010/FV31	Throat Plate	44	008/BW50	Thermostat Knob
10	012/FV14/1	Secondary Air Slide	45	012/FV10B/19	Thermostat Cover
11	012/FV14/2	Secondary Air Slide Guide	46	012/FV11	Serial No. Label
12	012/FV14/3	Secondary Air Slide Retainer	47	012/FW34	Scraper Tool
13	012/FV14/4	Secondary Air Cover	48	010/TW33	Vert. Rear Flue Connector (Opt'l Extra)
14	004/FV15	Secondary Air Rod	49*	010/BW51	Ash Carrier (Optional Extra)
15	002/EW15	Side Fire Plate	50*	008/TH02/L	Low Level Pipe Stat (Opt'l Extra)
16	002/BV16	Back Fire Plate	51	002/DY18	R.H. Door Knob & Spindle
17	002/CG01	Bottom Grate Bar	52	002/KV14	Door Catch Cam
18	002/CG01S14	Set of Grate Bars (14 per set)			
19	004/FV17L	Left Hand Ashpan			
20	004/FV17R	Right Hand Ashpan			
21	004/BV19	Ash Shedding Plates			
22	008/BW39/S	Hinge Pin Set (4 per set)			
23	008/FW27	Hinge Post			
24	008/FV03/A	Door Catch Assembly			
25	002/BV12	Left Hand Door Knob			
26	012/TW14	Primary Air Slide			
27	004/FV18	Primary Air Slide Guide			
28	002/TW13	Air Control Knob			
29	012/BV20/A	Ashpan / Door Opening Tool			
30	012/BV22/A	Riddling Tool			
31	002/BV30	Carrier Bar			
32	012/BV33	Mover Bar			
33	012/BV23	Riddler Rod			
34	012/CG05	Idler Rod			
35	010/FV06	Low Canopy			

* These items are not shown on the drawing.

To obtain spare parts please contact your local stockist giving Model, Part No. and Description. In case of difficulty contact the manufacturer at the address shown.
This drawing is for identification purposes only



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