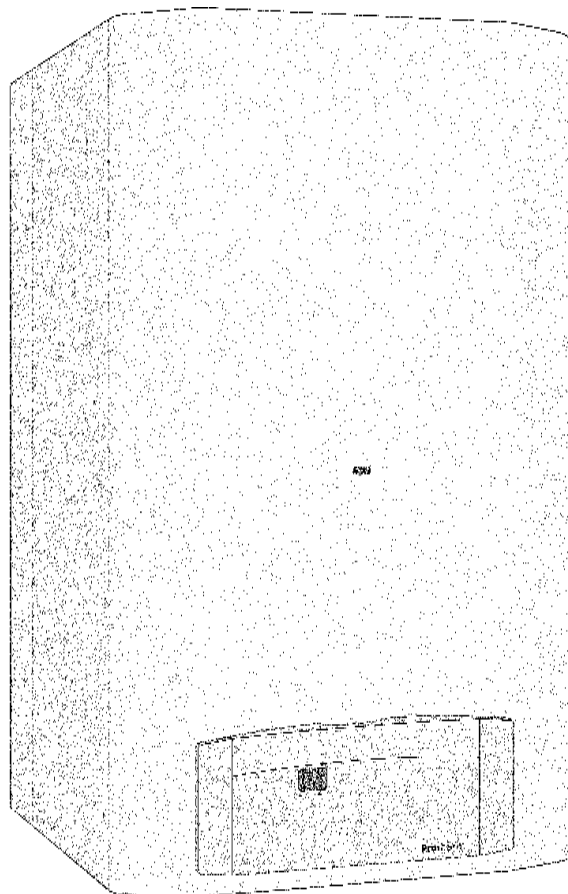


Wall hung combination boiler



PROTHERM 80E



USER, INSTALLATION, AND SERVICING INSTRUCTIONS

THIS IS A CAT II_{2H3+} APPLIANCE

4723

Technical Advice & After Sales Service

HEAT CALL

01773 828100

Protherm 80E

Note: The boiler serial number is marked on the data label attached to the fascia behind the front panel. Refer to the 'Introduction' section for a description of the basic functions of the boiler. The 'User' section describes how to safely operate the boiler.

Users' Instructions

Introduction	2
Controls and lighting	2
Draining and filling	4
Heating safety valve	4
Servicing/maintenance	4
Cleaning	4
Boiler casing	4

Installation Instructions

Introduction	5
Technical data	6
Dimensions	7
Pressure available	7
Boiler schematic	8
Installation section	9
Terminal positions	9
Heating and hot water system design	10
Boiler installation	11
Boiler template	12
Telescopic horizontal flue installation	13
Classic horizontal flue installation	15
Vertical flue installation	16
Flue configurations	17
Electrical connection	18
Commissioning	19

Servicing Instructions

Routine cleaning and inspection	21
Replacement of parts	22
Schematic wiring diagram	25
Fault finding	26
Conversion to LPG	28

Mandatory warning for CE countries

WARNING, these appliances were designed, approved and inspected to meet the requirements of the English market. The identification plate located on the inside of the appliance **certifies the origin** where the product was manufactured and the **country** for which it is intended.

If you see any exception to this rule, please contact your nearest stockist.

Thank you in advance for your assistance.

USERS INSTRUCTIONS

The **Protherm 80E** is a wall mounted combination boiler providing central heating and instantaneous domestic hot water.

These instructions should be carefully followed for the safe and economical use of your boiler.

Gas leak or fault

If a gas leak or fault exists or is suspected, turn the boiler and gas supply off and consult the local gas company or your Installer/Service provider.

In case of power supply failure

The boiler no longer operates.

As soon as power supply is restored, the boiler will restart automatically.

In case of loss of water in the system

CAUTION: The boiler is installed as part of a sealed system which must only be drained and filled by a competent person.

If the pressure LED diod (2) flashes the pressure in CH system is less than 0.8 bar and the system must be filled up immediately.

Important notice: A central heating system cannot operate satisfactorily unless it is properly filled with water and unless the air initially contained in the piping systems has been properly bled off. If these conditions are not satisfied, air noise will occur within the system and the boiler may fail to operate.

Air in the heating system

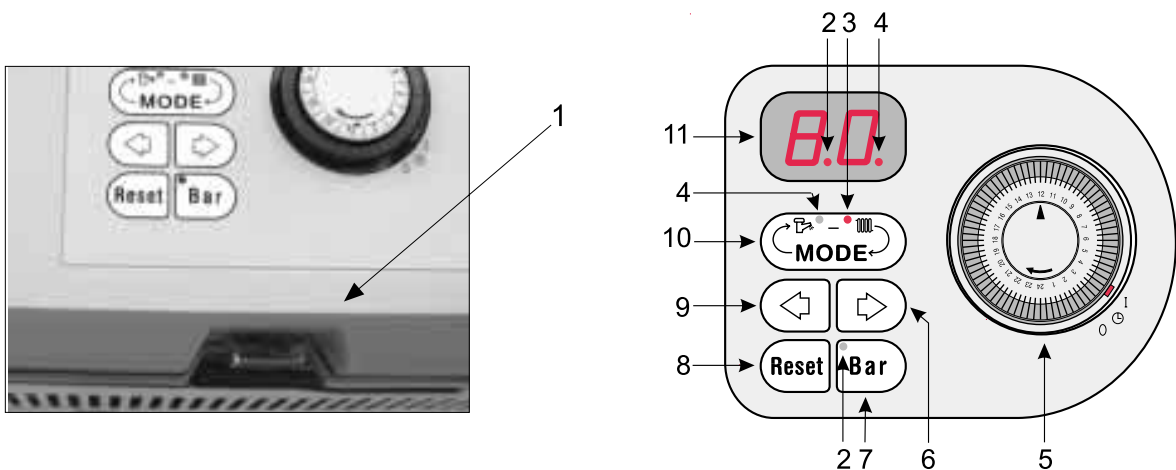
Persistent air in the heating system may indicate leaks in the system or corrosion taking place. Call your Installer /Service provider.

Overheating safety

In the event of problem, the overheat safety device causes safety shutdown of the boiler. If this happens, call your Installer/Service provider.

CONTROLS AND LIGHTING

The control panel is located at the lower front of the boiler casing. The controls on this panel allow the boiler to be started, shut down, controlled and monitored during use, see diagram 1.



Controls:

- | | |
|----------------------------|---------------------|
| 1 – mains on/off switch | 7 – pressure button |
| 2 – system pressure LED | 8 – reset button |
| 3 – central heating LED | 9 – decrease button |
| 4 – domestic hot water LED | 10 – mode button |
| 5 – timeclock | 11 – display |
| 6 – increase button | |

Diagram 1

The following information is displayed:

- Actual heating temperature (°C) - LED (3) lights on
displayed during standby
- Actual domestic hot water temperature (°C) - LED (4) lights
displayed during hot water demand
- System pressure (bar) – LED (2) lights
for 25 sec after Bar button is pressed
- Diagnostic messages – displayed letter F and numbers from 0 to 4

Make sure that:

- The boiler is connected to the electrical supply.
- The boiler gas service cock is open.
- The CH system is filled up and pressurized between 1 and 2 bar.

The boiler is now ready to start.

To start the boiler

Switch on the mains switch (display will light up). The version of the software used is displayed for 2 sec.

To stop the boiler

Switch off the mains switch (display will go out).
If the boiler is to be out of operation for a long period, turn off the gas service cock.

Boiler setting

All parameters are adjustable by means of 3 buttons, pushing the RESET button restarts the boiler.

Note: Buttons must be pressed in the middle.

Domestic hot water setting

- Press Mode button until LEDs (4) flash.
- Using buttons (6) and (9) set the desired hot water temperature.
Setting steps: 40, 42, 45, 48, 50, 52, 55, 58, 60 °C
- Set '—' if hot water is not required.
- Press Mode button to save new setting.

Heating setting / summer mode setting

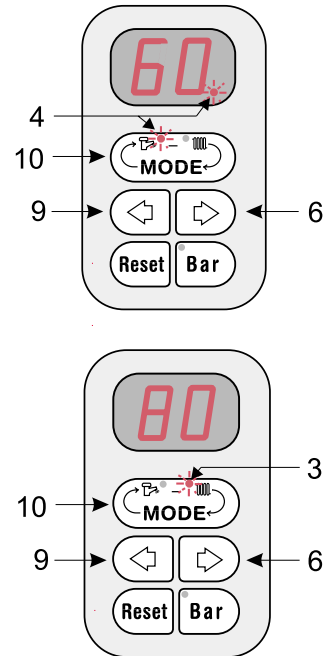
- Press Mode button until LED (3) flashes.
- Using buttons (6) and (9) set the desired heating temperature.
Setting steps: 45, 50, 55, 60, 65, 70, 75, 80, 85 °C
- Set '—' if only hot water is required (summer mode).
- Press Mode button to save new setting.

The heating will operate according to the requirements of the timeclock and/or room thermostat if fitted or, will operate according to the system requirements. Domestic hot water (DHW) always has priority over central heating (CH).

Note: All new settings are stored by pressing MODE button. If MODE button is not pressed for 20 sec the display reverts to standby mode and old settings are retained.

Helpfull hint

If you get confused and wish to start again, switch boiler off, press and hold button (9) and switch boiler on by main switch. The boiler will revert to the internal factory set programme (heating temperature 80 °C, hot water temperature 50 °C, maximum heat output).



Timeclock

The boiler can be switched on and off automatically by the built-in timeclock. To set the timeclock, proceed as follows: (referring to diagram 1).

Press in the tappets corresponding to the time you want the boiler to be on.

For example if you want the boiler to be on between 7 AM and 9 AM, push in all the tappets between 7 and 9.

Set the times you want the boiler to be on for the rest of the day in the same way.

Note: The timeclock setting is in 24 hour format. Therefore, if you want the boiler to come on at 2 PM you must push in the tappets at 14.

To set the correct time rotate the clock by hand until the current time is indicated by the arrow at the top of the clock.

To operate the boiler according to your selected times, place the grey lever to the ⊕ position.

To have the boiler permanently 'ON', place the grey lever to the '1' position.

To have the boiler permanently 'OFF', place the grey lever to the '0' position.

Safety lockout

In the event of a safety lockout, the digital display will show 'F1'.

Reset boiler by pressing the RESET button.

IMPORTANT: If safety lockout occurs frequently, or if any other fault is indicated, contact your Installer/Service Provider.

DRAINING AND FILLING

CAUTION: The boiler is installed as part of a sealed system which must only be drained and filled by a competent person.

If the pressure drops to 0.8 bar the pressure LED on the Bar button starts to flash. The boiler will continue to work, but the LED warns that pressure in the CH system is on the low limit and CH system must be filled. To fill the system, open the tap on the filling loop below the boiler. Press the Bar button to read the system pressure. When the pressure is between 1 and 2 bar, close the tap.

Note: If there is persistent loss of system pressure, you must consult your Installer/Service Provider.

HEATING SAFETY VALVE

CAUTION: A safety valve with a discharge pipe is fitted to this boiler.

The valve **MUST NOT BE TOUCHED** except by a competent person. If the valve discharges at any time, switch the boiler off and isolate it from the electrical supply. Contact your Installer/Service Provider.

SERVICING / MAINTENANCE

To ensure the continued efficient and safe operation of the boiler, it is recommended that it is checked and serviced at regular intervals. The frequency of servicing will depend upon the installation conditions and usage but, in general, once a year should be enough.

CLEANING

The boiler casing can be cleaned with a damp cloth followed by a dry cloth to polish.

Do not use abrasive or solvent cleaners.

BOILER CASING

CAUTION: Do not remove or adjust the casing in any way, as incorrect fitting may result in faulty operation.

If in doubt, contact your Installer/Service Provider.

INSTALLATION INSTRUCTIONS

INTRODUCTION

The **Protherm 80E** is a wall mounted combination boiler providing central heating and instantaneous domestic hot water.

The boiler is of the II_{2H3+} category for use with Natural gas (G20) as distributed in the United Kingdom, or with Butane or Propane gas (G30/G31) with the appropriate conversion kit.

Conversion kit:

Conversion Part No.
Natural gas (G20) to G30/G31 99800933

Modification must only be carried out by a suitably qualified engineer.

Boilers burning LPG or similar gases MUST NOT be fitted in basements or below ground level.

These instructions should be carefully followed for the safe and economical use of your boiler.

The boiler has a fan assisted, balanced, flue which both discharges the product of combustion to, and draws the combustion air from the outside of the building.

Accessories

A range of accessories are available including, vertical flue components. For further information, contact your nearest stockist.

Gas Safety (Installation and Use) Regulations

In the interests and that of gas safety, it is the law that ALL gas appliances are installed and serviced in by a competent person in accordance with the above regulations.

Gas leak or fault

If a gas leak or fault exists or is suspected, turn the boiler and gas supply off and consult the local gas company or your Installer/Service Provider.

Boiler controls

The control panel, located at the lower front of the boiler, allows the boiler to be started, shut down, controlled and monitored during use, refer to '**Users Instructions**'.

TECHNICAL DATA

CE Certification	n°	0063BL3573		
Class	II _{2H3+}		
Type	C ₁₂ , C ₃₂		
Gas type	G20	G30	G31	
Max. / min. heat input	kW	25.8/11.4	25.8/11.4	25.8/11.4
Max. / min. heat output	kW	23.0/9.4	23.0/9.4	23.0/9.4

EFFICIENCY (PCI)

Nominal efficiency	%	81
Efficiency at 30% load	%	76

HEATING

Temperature range	°C	45 – 85
Expansion vessel	l	5
Expansion vessel pressure	bar	1
Max. working pressure	bar	3
Max. system temperature	°C	85
Max. system capacity	l	70

HOT WATER

Flow rate at 30°C temperature rise	l/min	11.2
Flow rate at 35°C temperature rise	l/min	9.6
Min. water flow	l/min	2
Max. / min. supply pressure	bar	6 / 1
Temperature range	°C	40 – 60

ELECTRICAL DATA

Voltage / frequency	V/Hz	~230 / 50
Current	A	0.6
Power	W	135
Level of protection	IP	IP 44

DIMENSIONS

Width / height / depth	mm	410 / 740 / 320
Weight	kg	35

CONNECTIONS

Heating flow / return	mm	22
Domestic water inlet / outlet	mm	15
Gas	mm	22
Flue products outlet / air inlet Ø	mm	horiz. 60/100, vert. 80/125
Horizontal flue length min. – max.	m	0.3 – 4
Vertical flue length min. – max.	m	0.5 – 9

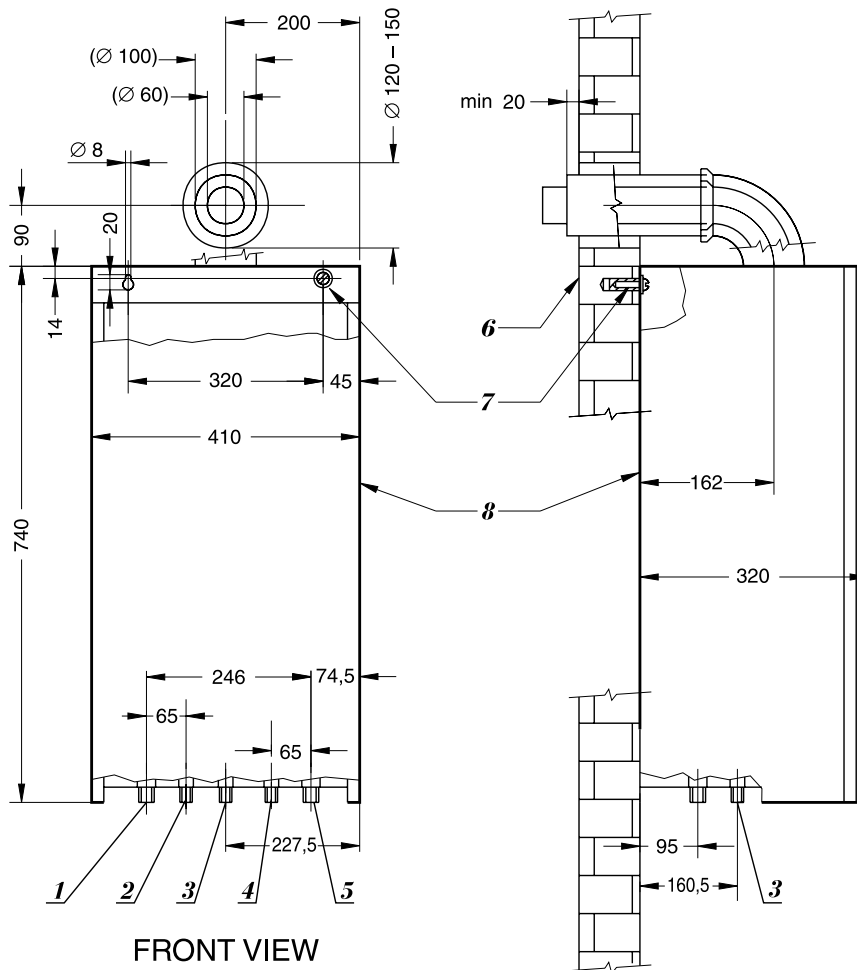
GAS SUPPLY PRESSURE

Burner pressure	mbar	3 – 15.7	5.3 – 27.5	7 – 35.6
Nominal pressure	mbar	20	29	37
Injectors diameter	Ø mm	1.07	0.68	0.68

GAS CONSUMPTION

Q max / Q min	m ³ /h	2.7 / 1.2	1.9 / 0.9 kg/h ...	1.9 / 0.8 kg/h
Air flow	m ³ /h	100	100	100

DIMENSIONS AND PRESSURE AVAILABLE



FRONT VIEW

Diagram 2

- | | |
|--|--|
| 1 – Heating flow (pipe diameter 22 mm) | 5 – Heating return (pipe diameter 22 mm) |
| 2 – Hot water outlet (pipe diameter 15 mm) | 6 – Wall |
| 3 – Gas inlet (pipe diameter 22 mm) | 7 – Wall fixings |
| 4 – Cold water mains inlet (pipe diameter 15 mm) | 8 – Outer cover |

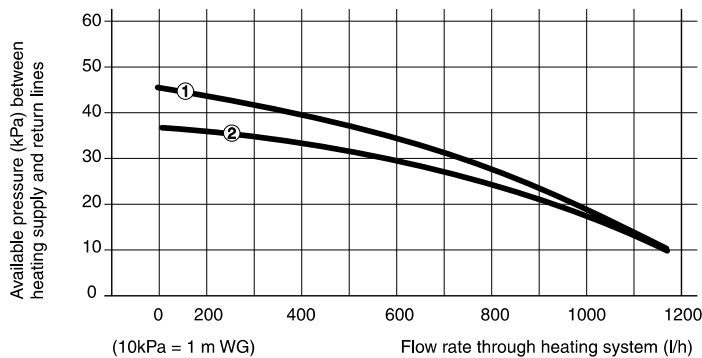
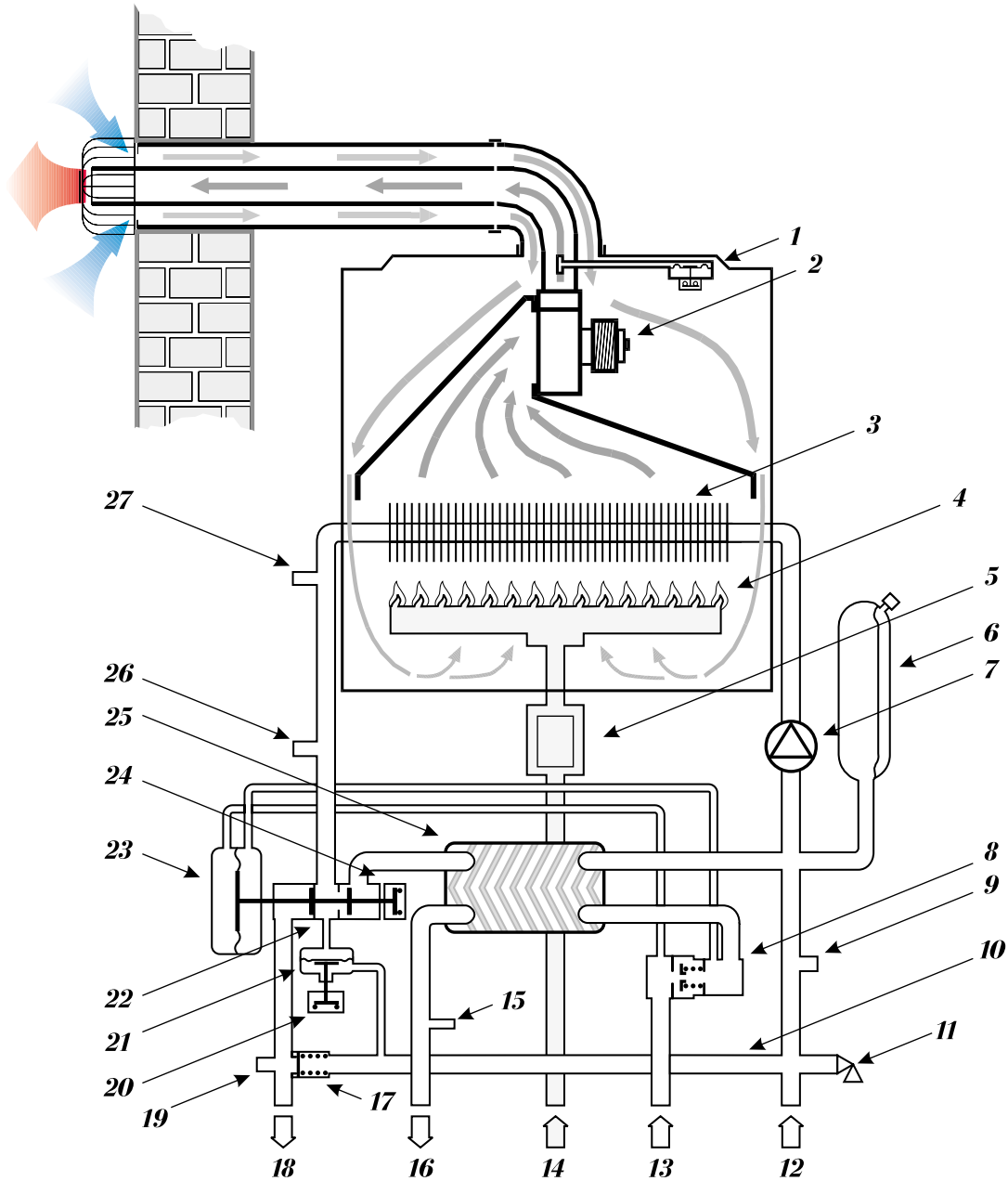


Diagram 3

- ① Bypass fully shut
② Bypass open

BOILER SCHEMATIC



- | | |
|--------------------------------|------------------------------------|
| 1 – Air pressure switch | 15 – DHW thermistor |
| 2 – Fan | 16 – DHW outlet |
| 3 – Heat exchanger | 17 – Automatic by-pass |
| 4 – Burner | 18 – Heating flow |
| 5 – Gas valve | 19 – Drain |
| 6 – Expansion vessel | 20 – Microswitch |
| 7 – Pump | 21 – Loss of water pressure switch |
| 8 – Water flow sensor | 22 – 3-way valve |
| 9 – Pressure gauge connection | 23 – Differential valve |
| 10 – By-pass pipe | 24 – Microswitch |
| 11 – Safety valve | 25 – Secondary heat exchanger |
| 12 – Heating return | 26 – CH temperature sensor |
| 13 – Domestic cold water inlet | 27 – High limit thermostat |
| 14 – Gas inlet | |

Diagram 4

INSTALLATION SECTION

Clearances

To allow for servicing, the boiler should be installed with the following clearances:

- 50 mm either side of the boiler
- 600 mm to the front of the boiler
- 300 mm below the boiler
- 200 mm above the boiler

TERMINAL POSITION

The minimum acceptable spacings from the terminal to obstructions and ventilation openings are shown in diagram 5 below:

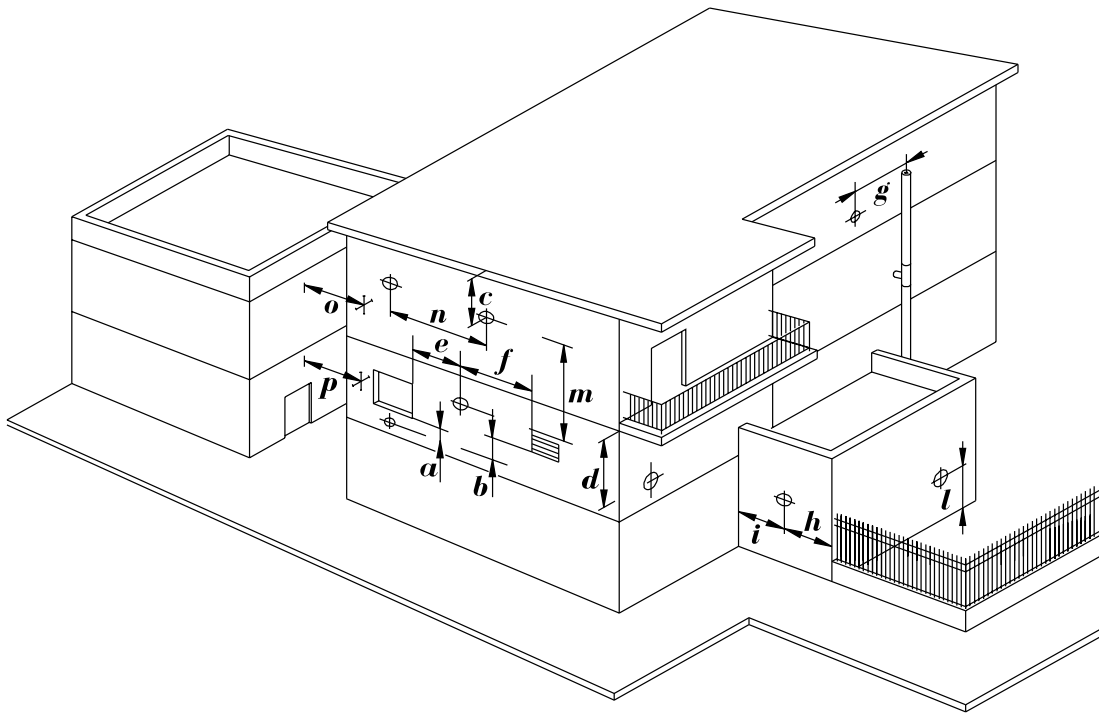


Diagram 5

Minimum dimensions (in mm) for the positioning of flue terminals

a	Under a window	300
b	Under an air vent	300
c	Under a gutter	75
d	Under a balcony	300
e	From an adjacent window	300
f	From an adjacent air vent	300
g	From vertical drain pipes or soil pipes	75
h	From an external corner of the building	300
i	From an internal corner of the building	300
l	From the ground or from another floor	300
m	Between two terminals vertically	1500
n	Between two terminals horizontally	300

HEATING SYSTEM DESIGN

The **Protherm 80E** is compatible with any type of sealed system installation, i.e. radiators, fan convectors etc.

Pipe sectional areas shall be determined in accordance with normal practices, using the pump curve, refer to 'Technical Data'. The distribution system shall be calculated in accordance with the output requirements of the actual system, not the maximum output of the boiler. However, provision shall be made to ensure sufficient flow so that the temperature difference between the flow and return pipes is less than or equal to 20 °C. The minimum flow is **500 l/h**.

The piping system shall be routed so as to avoid any air pockets and facilitate permanent venting of the installation. Bleed fittings shall be provided at every high point of the system and on all radiators.

The total volume of water permitted for the heating system depends, amongst other things, on the static head in the cold condition. The expansion vessel on the boiler is pressurised at 1 bar (corresponding to a static head of 10 m wg.) and allows a maximum system volume of 100 litres for an average temperature of 75 °C and a maximum service pressure of 3 bar. This pressure setting can be modified at commissioning stage if the static head differs.

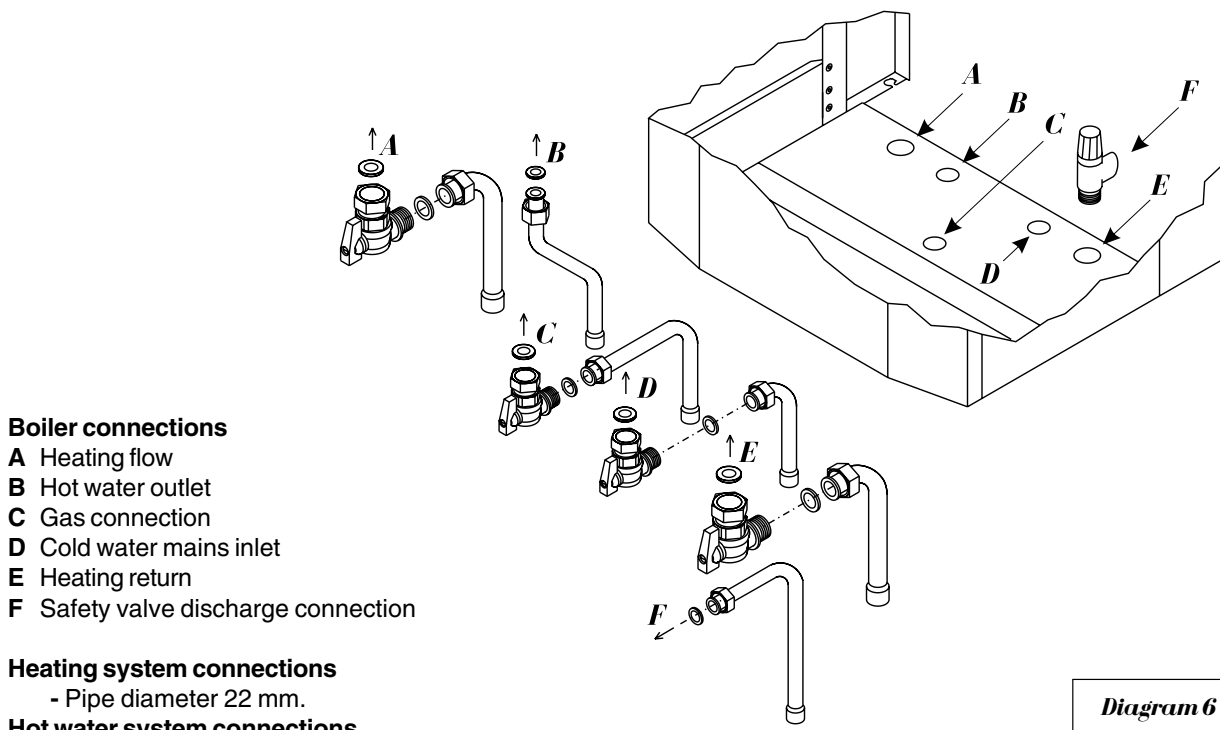
Provision shall be made for a drain valve at the lowest point of the system.

Thermostatic radiator valves are permitted, however, not all radiators must be fitted with this type of valve and particularly where the room thermostat is fitted.

In all cases, it is **ESSENTIAL** that the system be thoroughly flushed prior to installing the new boiler.

Domestic hot water system design

Copper tubing or plastic Hep2O may be used for the domestic hot water system. Unnecessary pressure losses should be avoided. The domestic hot water supply pressure must be between 1 and 6 bar. If the pressure exceeds 6 bar, a pressure reducing valve must be fitted. In known hard water areas, it is recommended that a suitable scale reducing device is fitted to the cold water supply to the boiler.



Safety valve discharge

WARNING: It must not discharge above an entrance or window or any type of public access area.

Connect the safety valve discharge pipe to the valve, the discharge must be extended using not less than 15 mm o.d. pipe, to discharge in a visible position outside the building, facing downward, preferably over a drain. The pipe must have a continuous fall and be routed to a position so that any discharge of water, possibly boiling or steam, cannot create any danger to persons, damage to property or external electrical components and wiring. Tighten all pipe connection joints.

Gas connection

The supply from the governed meter must be of adequate size to provide a constant inlet working pressure of 20 mbar for Natural gas (28 – 30 mbar for Butane or 37 mbar for Propane).

To avoid low pressure problems, it is recommended that the supply is taken to the boiler using 22 mm pipe as far as possible.

On completion, the gas installation must be tested using the pressure drop method and purged in accordance with the current issue of BS6891.

Gas Safety (Installation and Use) Regulations

In your interests and that of gas safety, it is the law that **ALL** gas appliances are installed and serviced by a competent person in accordance with the above regulations.

Statutory requirements

The installation of this boiler must be carried out by a competent person in accordance with the relevant requirements of the current issue of:

- The Gas Safety (Installation and Use) Regulations
- The Building Regulations
- The local water company Bylaws
- The Building Standards Regulations (Scotland)
- The Health and Safety at Work Act

Sheet metal parts

WARNING: When installing or servicing this boiler, care should be taken when handling the edges of sheet metal parts to avoid the possibility of personal injury.

Installing the boiler

Prior to installing the boiler, the system must be thoroughly flushed to eliminate any foreign bodies and contaminants such as filings, solder, particles, oil, grease etc.

Note: Solvent products could cause damage to the system.

BOILER INSTALLATION

To install the boiler, proceed as follows:

- Allowing sufficient clearances for servicing/repair, place the template on the wall (see diagram 7).

Note: The boiler can be installed only on the closed wall.

- Determine the position of the flue hole and drill hole for flue, preferably using a 120 mm core drill.
- Drill two **10 mm** holes for the wallplugs supplied.
- Screw fixing screws supplied into wallplugs, leave proud by approx. 10 mm.

Note: Boiler fixing holes are keyhole type slots at the top of the boiler to allow easy hanging of boiler.

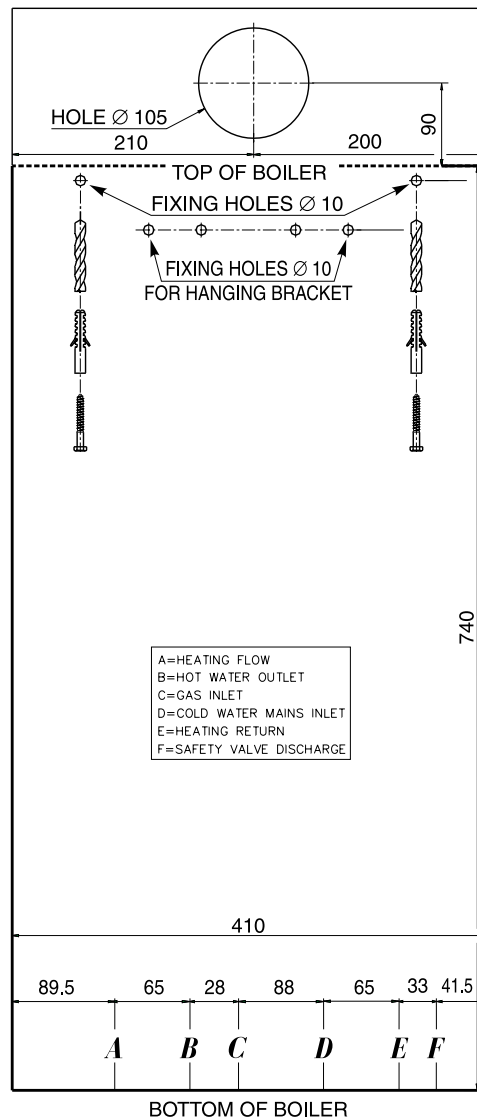
- Remove template.
- Hang the boiler on the screws and tighten screws.

Note: As a option the hanging bracket can be used. Two screws are sufficient for fixing of the hanging bracket. Hanging bracket fixing screws have to be fully tight before the boiler is hung on.

Pipework connections

- Remove plastic caps from boiler connections.
- Connect the central heating pipework connections and isolating cocks as shown on diagram 6.
- Connect the domestic cold water inlet connection and isolating cock.
- Connect the hot water outlet connection.
- Connect the safety valve discharge pipe.
- Finally, connect the gas connection and isolating cock.

BOILER TEMPLATE



Boiler connections

- A** Heating flow
- B** Hot water outlet
- C** Gas connection
- D** Cold water mains inlet
- E** Heating return
- F** Safety valve discharge connection

Diagram 7

TELESCOPIC HORIZONTAL FLUE INSTALLATION

Flue Systems

Standard Top Outlet Flue Pack	Pt. No. 230483
1 Metre Extension Kit	Pt. No. 230484
45° Flue Bend Pack	Pt. No. 230485
90° Flue Bend Pack	Pt. No. 230486

Flue Position and Length

- Determine flue application, length and terminal position before starting. Refer to diagram a2.
- Place spacer (K) (supplied with boiler) onto top of boiler (see diagram 9).
- If you are using a Flue Bend, please follow the instructions supplied with the kit.

Note: For each 90° flue bend fitted, reduce overall flue length by 1 m. For each 45° flue bend fitted, reduce overall flue length by 1/2 m.

- To make a neat finish to the flue outlet a flue collar kit, part No. 443286, with instructions, is available, see diagram a1.

Flue Assembly

- Extend the telescopic flue to the required length, making sure that the minimum overlap is no less than 25 mm, and that the flue terminal projects 15 mm minimum beyond wall face, see diagram a2.
- Carefully drill through air duct pilot hole and secure with self tapping screw provided in fittings pack, see diagram a2.
- Seal the joint with tape provided.
- If the flue system requires the addition of flue extension kits, drill, seal and secure them with the self tapping screw and tape provided.

Note: Should any one of the flue sections require cutting to obtain desired flue system length, cut at the end opposite the expanded end.

- If the boiler is not to be fitted for some time cover the hole in wall.

Top Outlet Side or Rear Flue Fixing

Make good the area around the flue inside and outside after installation of the boiler.

Flue Positioning

- Push the flue assembly into and through the hole such that it is within the wall, and does not stick out into the room. Do not push the flue assembly too far into the hole as it has to be pulled back into the boiler and secured.

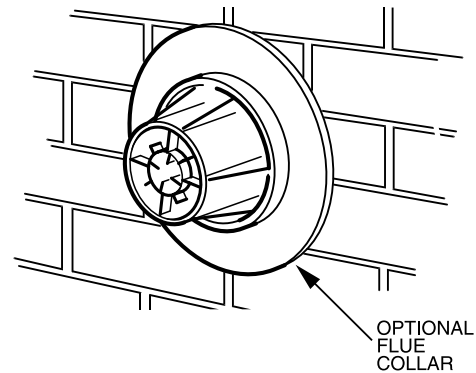
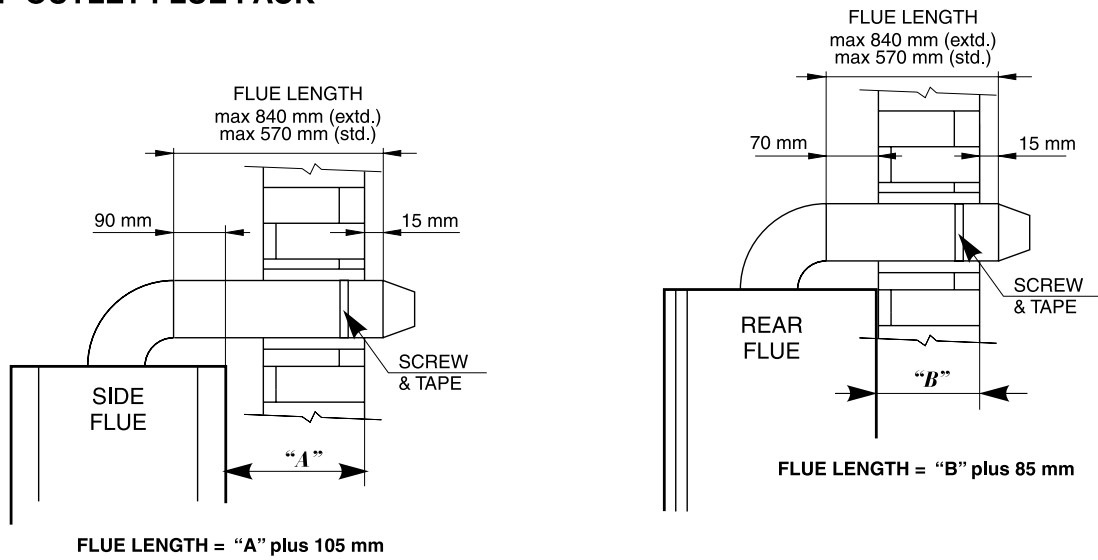


Diagram a1

TOP OUTLET FLUE PACK



STD./EXTD. TOP OUTLET FLUE PACK & 1 METRE EXTENSION KIT

2 x 1 metre extension kits may be joined together

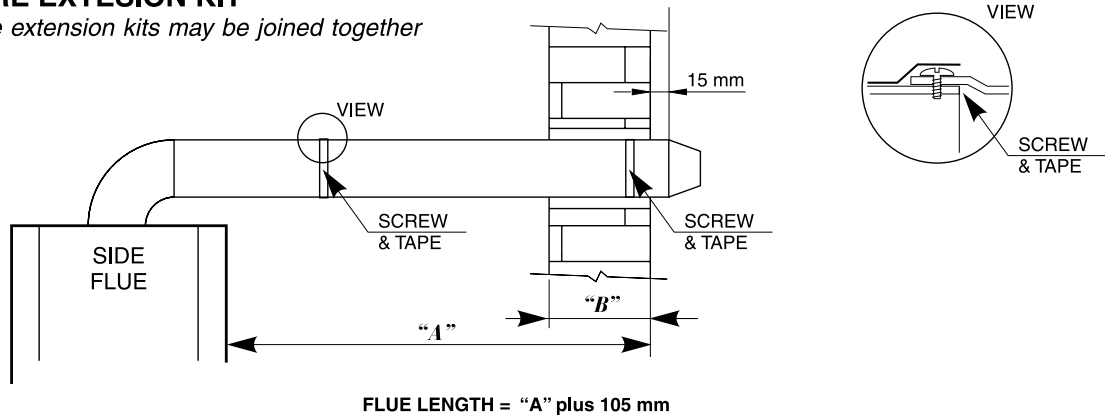


Diagram a2

FLUE PACKS	MINIMUM WALL THICKNESS	MINIMUM FLUE LENGTH	MAXIMUM FLUE LENGTH	MAXIMUM DISTANCE FROM	
				BOILER MOUNTING FACE TO EXTERNAL WALL FACE "B"	BOILER CASING TO EXTERNAL WALL FACE "A"
TOP STD. REAR SIDE	75	160	570	485	—
	75	160	570	—	465
TOP EXTD. REAR SIDE	75	160	840	755	—
	75	160	840	—	735

CLASSIC HORIZONTAL FLUE INSTALLATION

- A** Air inlet pipe
- B** Terminal
- C** Seal and clamp
- D** Elbow
- E** Gasket
- F** Screws
- G** External rubber sealing collar
- I** Internal plastic collar
- J** 'O' rings
- K** Spacer (see diagram 9)

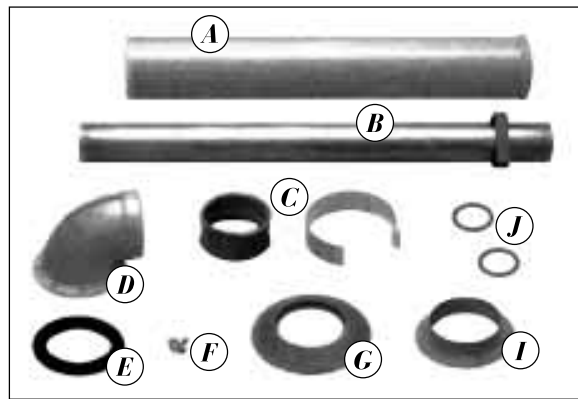


Diagram 8

- Fit gasket (E) onto underside of flue elbow (D).
- Carefully insert 'O' ring (J) into upper and lower parts of inner elbow.
- Place spacer (K) (supplied with boiler) onto top of boiler (see diagram 9).
- Fit elbow onto spacer ensuring elbow inner connection locates correctly onto fan outlet.
- Fit external rubber sealing collar (G) onto air inlet pipe (A).
- Fit flue through hole in wall and pull up so that external collar (G) is flush against outside wall.
- Fit seal and clamp (C) to flue and assemble into elbow (D) making sure that both inner and outer pipes are sealed properly.

Note: Maximum horizontal length with no bends is 4 m. For horizontal flue lengths up to 1 m the restrictor must be left in the fan outlet, see diagram 9. For horizontal flue lengths between 1 and 4 m, remove the restrictor (R).

- Tighten up clamp using screws provided.

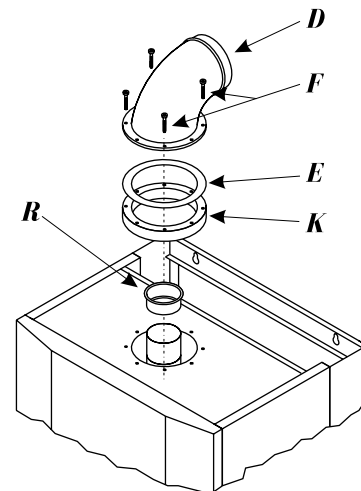
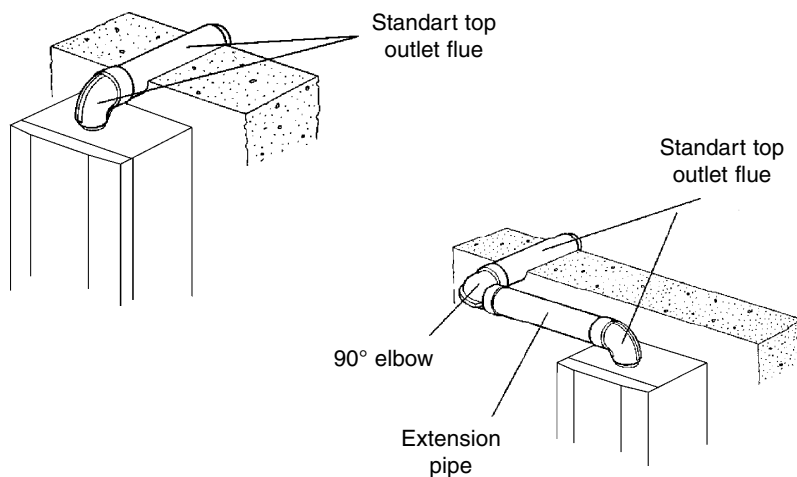
Note: Should it be necessary to cut the flue, always cut equal amounts from both inner and outer pipes. Always cut the end furthest from the terminal.

For each 90° flue bend fitted, reduce overall flue length by 1 m.

For each 45° flue bend fitted, reduce overall flue length by 1/2 m.

Horizontal flue kit	85090
Flue extension kit	85091
90° concentric bend kit	85092
45° concentric bend kit	85093

Diagram 9



VERTICAL FLUE INSTALLATION

- Fit gasket (E) onto underside of vertical adaptor (O) – see diagram 10.
- Carefully insert 'O' ring (J) into vertical adaptor inner spigot.
- Place spacer (K) on the top of boiler.
- Fit vertical adaptor (O) onto spacer (K) ensuring adaptor inner connection locates correctly onto fan outlet.
- For flat roof installation, fit flat roof flashing collar (part no. 85107)
- Fit extension pipes (M) as required.
- For pitch roof installation, fit pitch roof flashing (part no. 85105).
- Fit flue terminal (L) onto roof ensuring flashing makes a watertight joint.

Note: Maximum vertical height with no bends is 9 m.

Should it be necessary to cut the flue, always cut equal amounts from both inner and outer pipes.

Connect condensate trap (supplied) to vertical flue adaptor when flue length exceeds 3 m.

Connect 15 mm plastic pipe (not supplied) to a suitable drain.

For vertical flue lengths up to 4 m the restrictor must be left in the fan outlet, see diagram 9.

For vertical flue lengths between 4 and 9 m, remove the restrictor (R).

For each 90° flue bend fitted, reduce overall flue height by 1 m.

For each 45° flue bend fitted, reduce overall flue height by 1/2 m.

Vertical flue terminal (black)	85103
Vertical flue terminal (brick)	85104
Pitched roof flashing	85105
Flat roof flashing	85107
Flue extension pipe	85099
90° concentric bend kit	85101
45° concentric bend kit	85102

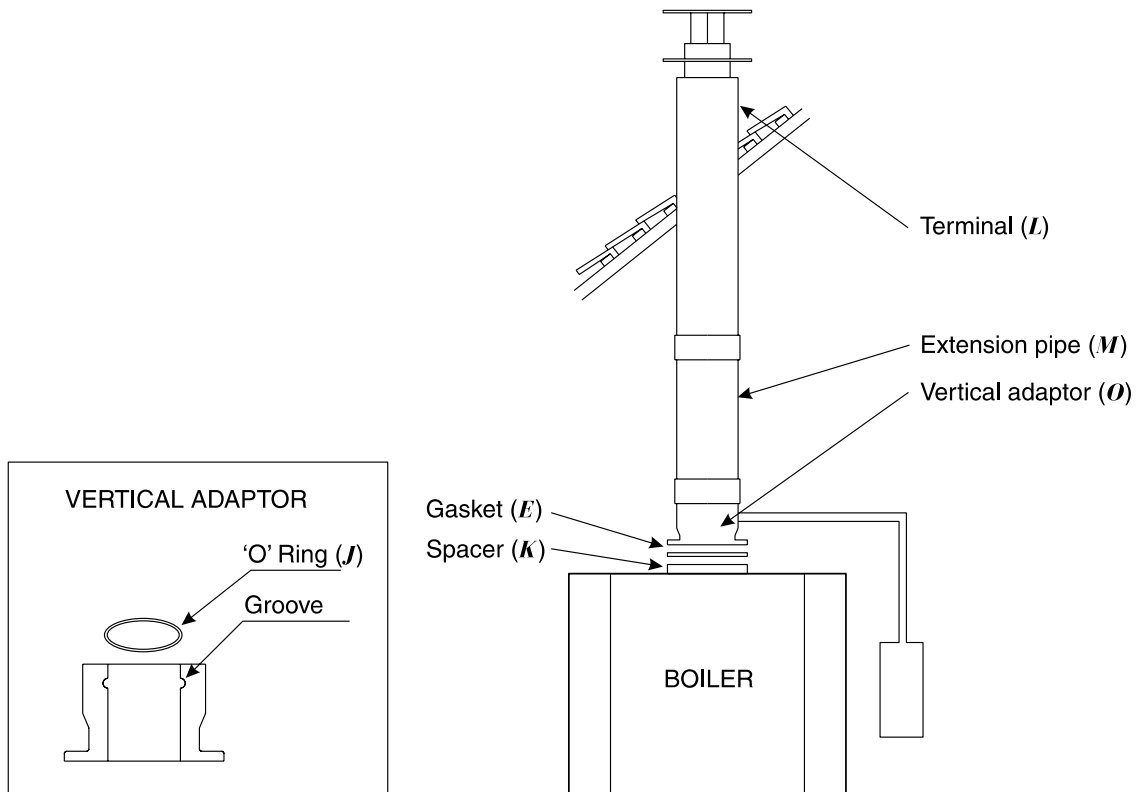
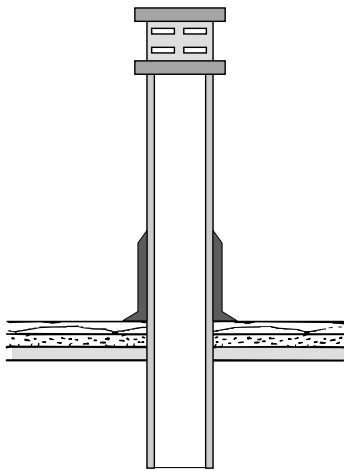
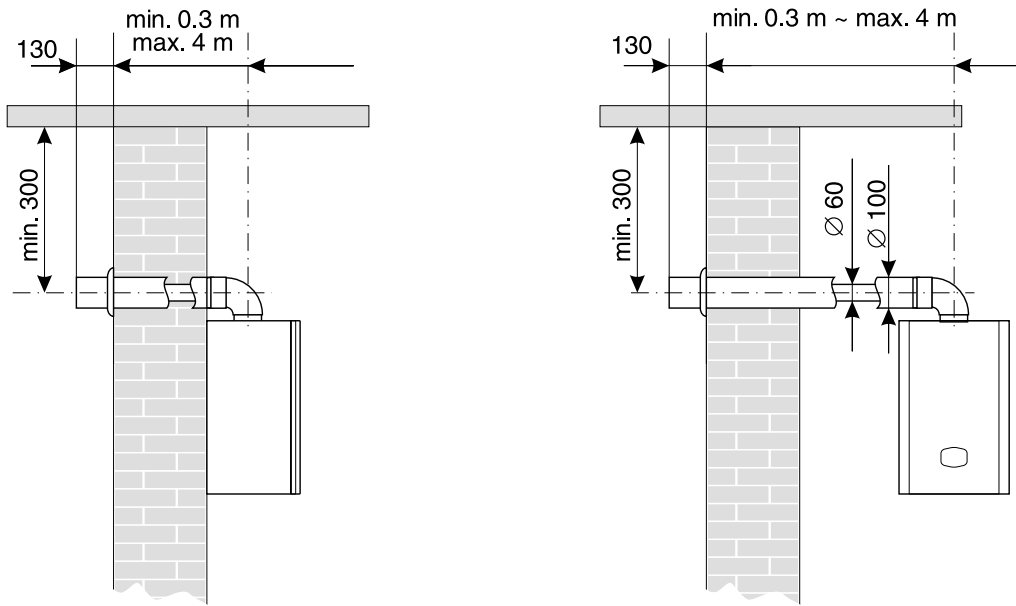
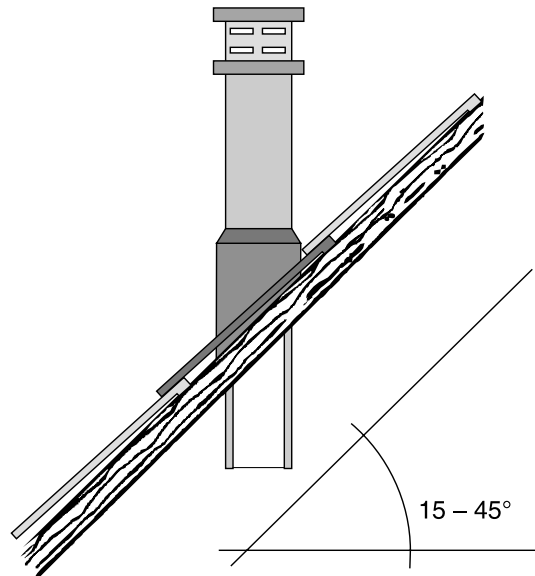


Diagram 10

FLUE CONFIGURATIONS



Flat roof which would normally require a black terminal



Pitch roof which would normally require a brick terminal

Diagram 11

ELECTRICAL CONNECTION

Warning: This boiler must be earthed.

All system components must be of an approved type.

Connection of the whole electrical system and any heating system controls to the electrical supply must be through a common isolator.

Isolation should preferably be by a double pole switched fuse spur box having a minimum contact separation of 3 mm on each pole. The fused spur box should be readily accessible and preferably adjacent to the boiler. It should be identified as to its use.

A fused three pin plug and shuttered socket outlet may be used instead of the fused spur box, provided that:

- They are not used in a room containing a bath or shower.
- Both the plug and socket comply with the current issue of BS1363.

The mains electrical supply must be maintained at all times in order to provide domestic hot water and frost protection.

It is recommended that a room thermostat is fitted.

Thermostatic radiator valves may be installed in addition to the room thermostat.

Note: For further information, see The Building Regulations 1991 - Conservation of fuel and power - 1995 edition - Appendix G, table 4b.

DO NOT INTERRUPT THE MAINS SUPPLY TO THE BOILER WITH A TIME SWITCH OR PROGRAMMER.

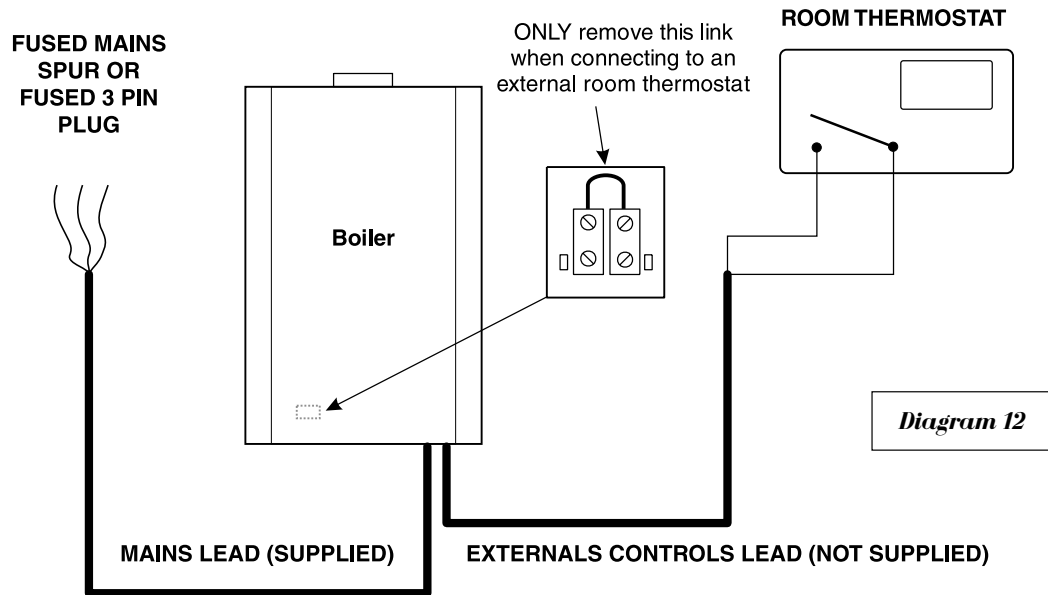
The **Protherm 80E** is delivered with 1 metre mains supply lead ready connected.

The electrical supply cable is the original spare part and must be replaced only by original supply cable for Protherm 80E boiler.

External controls

The boiler will work for heating **AS DELIVERED** without a room thermostat fitted provided the two wires on the integral external controls connection **REMAIN LINKED TOGETHER** (as supplied). If a room thermostat is required, it must be connected as shown below and the link must be removed.

ANY ROOM THERMOSTAT USED MUST BE OF THE VOLTAGE FREE TYPE.



WARNING: ON NO ACCOUNT MUST ANY ELECTRICAL VOLTAGE BE APPLIED TO EITHER OF THE TERMINALS OF THE EXTERNAL CONTROLS CONNECTION

WARNING: This boiler must be wired in accordance with these instructions. Any fault arising from incorrect wiring cannot be put right under the terms of the guarantee.

COMMISSIONING

The commissioning and first firing of the boiler must only be carried out by a competent person.

To gain access to the inside of the boiler undo screw securing front panel at the boiler bottom, remove front panel by pulling forwards, lifting it up and off. Note – upper edge of front casing is fixed to the boiler by means of 2 pins.

Gas installation

It is recommended that any air is purged from the supply at the gas inlet test point on the gas valve, see diagram 13.

1 - Inlet test point

2 - Outlet test point

Filling the system

- Check that the gas meter tap is closed.
- Connect boiler to electrical supply.
- Place switch (1) diagram 1 to position 'I'. F0 is displayed and the pump runs for about one minute.
- Press the BAR button, see diagram 1. Value of system pressure (0.0) is displayed and LED (2) – see diagram 1 – lights.

Note: The pressure is displayed for about 25 sec. After this time the display comes back to the standby mode. The pressure can be displayed after pressing Bar push button again.

- Open isolating valves (**A**, **E** and **D**) see diagram 6.
- Undo, but not remove, cap on automatic air vent on the top of the pump.
- Fill system by opening system filling loop until a pressure of between 1 and 2 bar is shown on the display.
- Bleed each radiator until a continuous jet of water is obtained.
- Do not retighten automatic air vent cap.
- Open various hot water taps to bleed hot water circuit.
- Make sure that pressure is between 1 and 2 bar. Re-pressure as necessary.

Important: When venting air from boiler, do not touch the schrader valve on the expansion vessel, it is NOT a vent.

Starting the boiler

Before starting the boiler check that:

- The gas meter tap is open.
- The boiler gas service cock is open.
- The water isolating cocks are open.
- The boiler is connected to the electrical supply.

First starting up

- Place main switch (1) diagram 1 to position 'I'.
- Set maximum heating water temperature (85°C), as described in 'Users Instructions' and check that any external controls, if fitted, are calling for heat.
- Allow the temperature to rise to the maximum value, with all radiator valves open. Air contained in the water of central heating system will be automatically released through the automatic air vent. Air trapped at the highest point of the system must be released by bleeding the radiators.
On reaching maximum temperature, the boiler should be turned off and the system drained as rapidly as possible whilst still hot.
- Refill system to a pressure at least of 1 bar and vent as before.
- Restart boiler and operate until a maximum temperature is reached. Shut down boiler and vent air from heating system. If necessary, top up heating system and make sure that a pressure at least of 1 bar is indicated on the display when system is COLD.

Gas pressures

- Shut down boiler.
- Undo screw on gas inlet test point '1' on gas valve, see diagram 13.
- Connect a suitable pressure gauge.
- Start boiler as described in 'Users Instructions'.
- Check that there is a constant pressure of 20 mbar for Natural gas (28 – 30 mbar for Butane or 37 mbar for Propane). If the pressure is insufficient, it is necessary to check the gas supply/pipework and correct any fault.

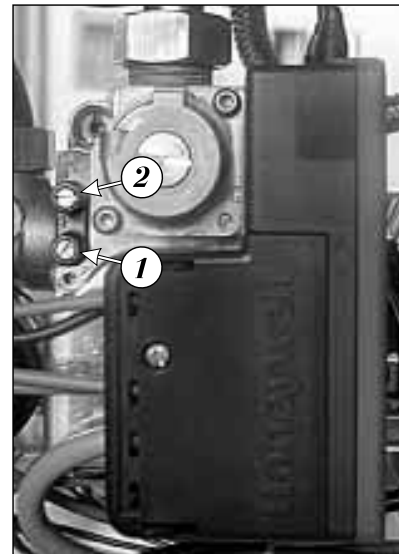


Diagram 13

- Shut down boiler.
- Remove pressure gauge, tighten up carefully test point screw and check for gas soundness.

Setting the central heating output

The central heating output must be set in accordance with the system requirements.

Setting procedure as follows:

- Push and hold the Mode button for at least 8 sec. The display will switch to service mode, the symbol **n-** will be displayed
- Set the desired output value from **n1** to **n9** by means of buttons (6) and (9) according to the following table:

	kW	Btu/hr		kW	Btu/hr
n1	9.3	31 732	n6	18.0	61 416
n2	11.0	37 532	n7	20.0	68 828
n3	12.0	40 944	n8	22.5	76 770
n4	14.0	47 768	n9	23.3	79 499
n5	16.0	54 592	n -	23.3	79 499 (max. output)

- Press Mode button to save and return to main menu.

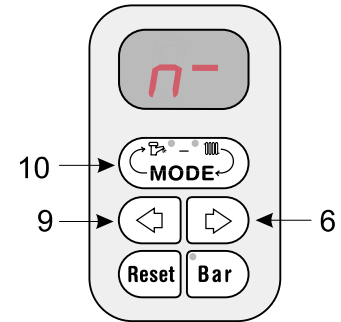


Diagram 14

Safety devices

Air flow rate safety device

If an obstruction, even partial, of the flue occurs, the built in safety system of the boiler will turn the boiler OFF. The boiler will be ready to operate when the fault has been cleared.

In case of power supply failure

The boiler no longer operates. As soon as power is restored, the boiler will be automatically restarted. If the boiler does not restart, the overheat device may need resetting.

Overheat safety

In the event of overheating, the overheat safety device causes safety shutdown of the boiler. The digital display will show error code F1. To reset, let the boiler cool down, press the reset button on the safety devices (a) and (c), see diagram 22 and reset boiler controls by means of the reset button (8).

Note: wire connections to overheat thermostat are mains voltage.

Important notice

A central heating system cannot operate satisfactorily unless it is properly filled with water and unless the air initially contained in the pipework system has been properly bled off. If these conditions are not satisfied, air noise will occur within the system and the boiler may fail to operate.

To reset the boiler (other than for overheating) use the reset button on the fascia, see diagram 15.

The **Protherm 80E** boiler has a built-in frost protection device that protects the boiler during freezing conditions. This device works irrespective of any room thermostat setting and only protects the boiler.

Should the temperature within the central heating circuit of the boiler fall below 10 °C, the pump will switch on providing the electrical supply has been left connected. If the temperature falls below 8 °C, then the burner will operate until the water temperature increases to 25 °C. Should the electrical supply have been disconnected and the boiler/system has frozen, the boiler will not start up until the boiler/system has been cleared.

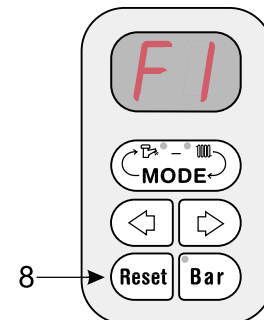


Diagram 15

SERVICING INSTRUCTIONS

To ensure the continued efficient and safe operation of the boiler, it is recommended that it is checked and serviced at regular intervals. The frequency of servicing will depend upon the installation conditions and usage but, in general, once a year should be enough.

It is the law that any servicing is carried out by a competent person.

ROUTINE CLEANING AND INSPECTION

- Operate boiler and check for any faults that need to be put right.
- Isolate boiler from the gas and electrical supplies.
- On completion check all gas carrying parts for soundness with leak detection fluid.

Remove boiler casing as follows:

Outer casing

- Undo screw securing the casing underneath boiler and remove outer casing by pulling forwards, lifting it up and off.

Sealed chamber

- Unclip two clips holding sealed chamber cover to boiler and lift it forwards and off.

Side covers

- Undo 3 screws securing each of side covers and remove outer covers by pulling to side, forwards and off.

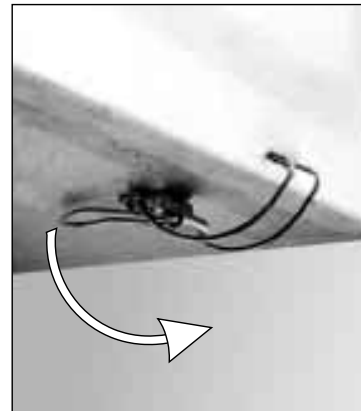


Diagram 16

Cleaning the burner

- Unscrew and remove 6 screws securing combustion chamber cover and remove cover.
- Disconnect flame sense electrode (1) and ignition lead at gas valve module.
- Disconnect ignition earth lead (2).
- Undo nuts (A) securing gas supply pipe between burner and gas valve and remove pipe, see diagram 17.

Note: The washer between the burner and burner gas supply must be kept to use on reassembly.

- Unscrew 2 nuts (B) securing burner to base of sealed chamber.
- Undo screws (C) holding manifold to burner. Pull manifold up and forward of chamber.
- Remove burner out of boiler.
- Examine and clean burner as necessary.

Note: DO NOT use a wire or sharp instrument on the holes.

Heat exchanger

- Locate the heat exchanger inside the sealed chamber.
- Gain access to heat exchanger by removing fan and flue hood.
- Examine heat exchanger for any blockages or build up of deposits.
- Clean heat exchanger with soft brush or vacuum cleaner.

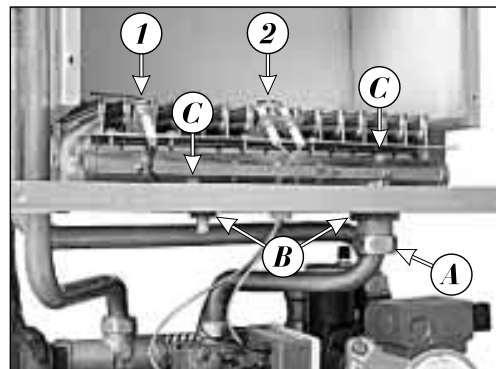


Diagram 17

Reassembly of parts removed for servicing

All parts are replaced in reverse order to removal.

Flue system

- Check externally to make sure that flue is not blocked.
- Inspect flue system to make sure that all fittings are secure.

Operation of fan

- Switch on electrical supply and turn on gas.
- Remove sealed chamber cover.
- Light burner by operating external controls (if fitted) to call for heat.
- Check that fan operates when burner lights and stops when it goes out.

REPLACEMENT OF PARTS

To gain access to the boiler components, proceed as follows:

- Isolate boiler from electrical supply.
- Remove outer case, if necessary sealed chamber cover, combustion chamber cover and side covers, see '**Routine cleaning and inspection**'.
- Gently squeeze metal clip securing the control panel box, lift it up and hinge down.

To replace fan

- Disconnect power supply and earth leads to fan.
- Supporting fan, unscrew and remove screw (B) securing fan.
- Gently ease fan by pushing down and out of boiler.
- Fit replacement fan in reverse order to removal making sure that mounting plate engages correctly onto flue hood.

Important: Ensure that fan outlet is correctly fitted into flue elbow at top of boiler.

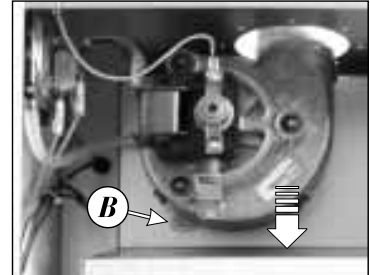


Diagram 18

To replace air pressure switch

- Locate air pressure switch in upper left hand corner of sealed chamber.
- Pull off clear plastic tube from base of switch.
- Remove electrical connections from the switch.

Important: Mark the connectors – it is necessary they have to be connected in the same position.

- Unscrew and remove two screws securing switch to upper panel and remove switch.
- Fit replacement switch in reverse order to removal.
- Fit electrical connections to replacement switch.
- Refit clear plastic tube to switch connection **L**.

To replace gas valve module

- Locate gas valve module attached to side of gas valve, see diagram 19.
- Unscrew screw (a) securing cover onto gas valve module.
- Remove cover and disconnect multi-plug from module.
- Disconnect ignition and flame sense leads from module and withdraw module from gas valve.
- Fit replacement module in reverse order to removal.
- Reconnect ignition and flame sense leads, the connections are uniquely sized to ensure correct replacement.
- Refit cover ensuring all sealing grommets are correctly located in module body.

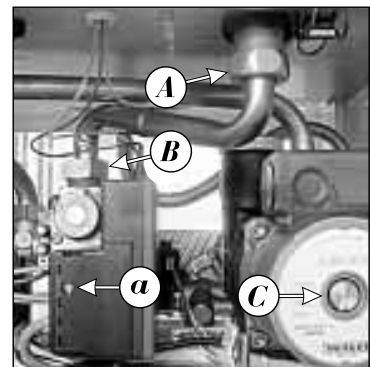


Diagram 19

To replace gas valve

- Ensure that gas supply is turned off at gas cock.
- Unscrew screw (a) and remove gas valve module.
- Undo nuts securing gas supply pipe between burner and gas valve and remove pipe, taking care not to lose sealing washers, see diagram 19.
- Remove gas inlet connection to boiler.
- Unscrew 2 screws securing gas valve to boiler bottom.
- Remove gas valve by lifting upwards and out of boiler.
- Fit replacement gas valve in reverse order to removal.
- Check for gas-tightness.

To replace burner

- Remove burner as described in '**Cleaning the burner**'.
- Fit replacement burner in reverse order to removal.
- Check if the injectors are correct.

To replace pump

Drain down heating circuit only of boiler as follows:

- From below boiler, close isolating valves on flow and return connections to boiler.
- Open boiler drain valve on left hand side of hydraulic block.

Note: It is not necessary to drain down entire heating circuit to carry out this work.

Simplification: for simpler work remove gas valve module and right side cover.

- Disconnect pump cable.
- Remove 2 clips fixing pump, see diagram 20.
- Unscrew 2 screws securing the pump to boiler bottom.
- Lift up the pipe and remove pump by lifting forward and out of boiler.
- Fit replacement pump in reverse order to removal.
- Open isolating valves on flow and return connections.
- Refill, vent and pressurise boiler. Check for leaks.

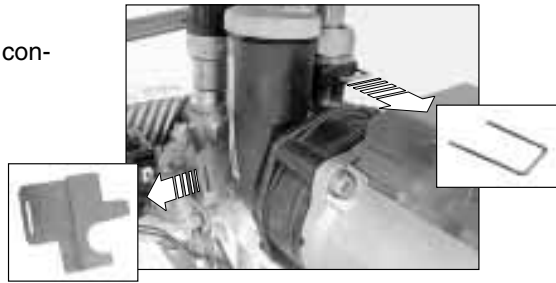


Diagram 20

To replace safety valve

- Drain down heating circuit of boiler as described previously.

Simplification: for simpler work remove gas valve module and pump as described previously.

- Remove expansion vessel hose from hydraulic block.
- Remove draining pipe from safety valve and unscrew safety valve.
- Fit replacement safety valve in reverse order to removal.

Important: Seal the safety valve thread by jointing compound.

To replace domestic heat exchanger

- Drain down heating circuit of boiler as described previously.

Drain down hot water circuit of boiler as follows:

- From below of boiler, close cold water inlet isolating valve.
- Open a hot tap to drain hot water circuit.
- Remove gas valve.
- Unclip pump and pull forwards.
- Disconnect expansion flexible hose at connection to vessel fixing.
- Remove fixing screws and plate exchanger over hydraulic block, see diagram 21.
- Fit replacement heat exchanger in reverse order to removal, ensuring seals are correctly positioned in hydraulic block.
- Open isolating valves on flow and return connections, refill, vent and pressurise boiler. Check for leaks.
- Open cold water isolating valve. Check for leaks.

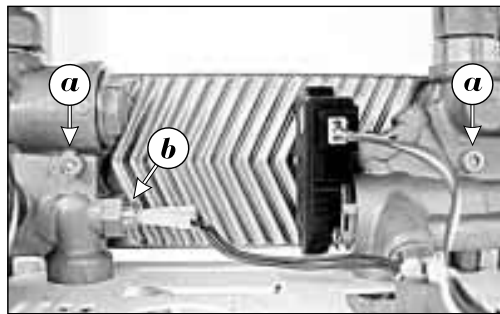


Diagram 21

To replace overheat thermostats

Important: Isolate boiler from electrical supply before this operation – connections to overheat thermostats are mains voltage.

- Locate overheat thermostats (a) and (c) to left hand side of sealed chamber above thermistor, see diagram 22.
- Unclip thermostat from pipe.
- Pull off electrical connections from thermostat.
- Fit replacement thermostat in reverse order to removal.

Note: No heat sink compound is required. The polarity of the connections is not important.

To replace heating water thermistor

- Locate thermistor (b) clipped onto flow pipe to left hand side of sealed chamber below overheat thermostat, see diagram 22.
- Unclip thermistor from pipe.
- Pull off electrical connections from thermistor.
- Fit replacement thermistor in reverse order to removal.

Note: No heat sink compound is required. The polarity of the connections is not important.

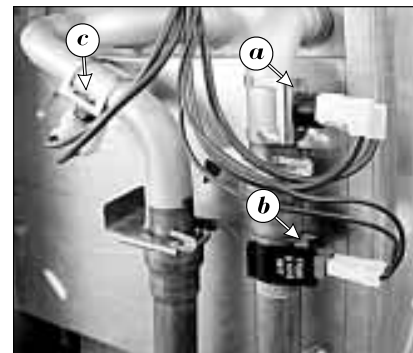


Diagram 22

To replace hot water thermistor

- Pull off electrical connections from thermistor and unscrew thermistor (b) from left part of hydraulic block, see diagram 21.
- Remove gas valve module as described previously.
- Fit replacement thermistor in reverse order to removal.

Note: The polarity of the connections is not important.

To replace printed circuit board (PCB)

Important: Isolate boiler from electrical supply before this operation.

- Gently squeeze metal clip securing the control panel box, lift it up and hinge down.
- From behind control panel box, unscrew and remove 4 screws securing PCB cover to panel.
- Pull off electrical plugs from PCB.
- Remove 4 screws securing PCB to panel and lift out PCB.
- Fit replacement PCB in reverse order to removal.

To replace display and control panel board

Important: Isolate boiler from electrical supply before this operation.

- Remove PCB cover as described in 'To replace PCB'.
- Pull off electrical plug of display (A) from PCB, see diagram 23.
- Remove 4 screws securing PCB to panel and lift out PCB.
- Remove 4 screws securing display and control panel board to panel and gently lift it out.
- Fit replacement display and control panel board in reverse order to removal.

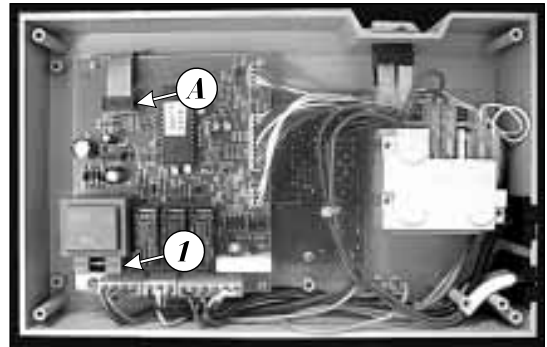


Diagram 23

To replace timeclock

- Remove PCB cover as described in 'To replace PCB'.
- Disconnect clock electrical connections from PCB. Unclench plastic clips securing timeclock to lower front panel and remove timeclock from panel.
- Fit replacement timeclock in reverse order to removal.

To replace pressure gauge

- Drain boiler as described in 'To replace pump'.
- Unclip pressure gauge clip and pull it out.
- Disconnect pressure gauge cable.
- Fit replacement pressure gauge in reverse order to removal.

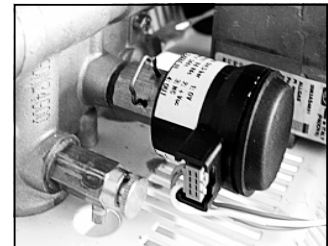


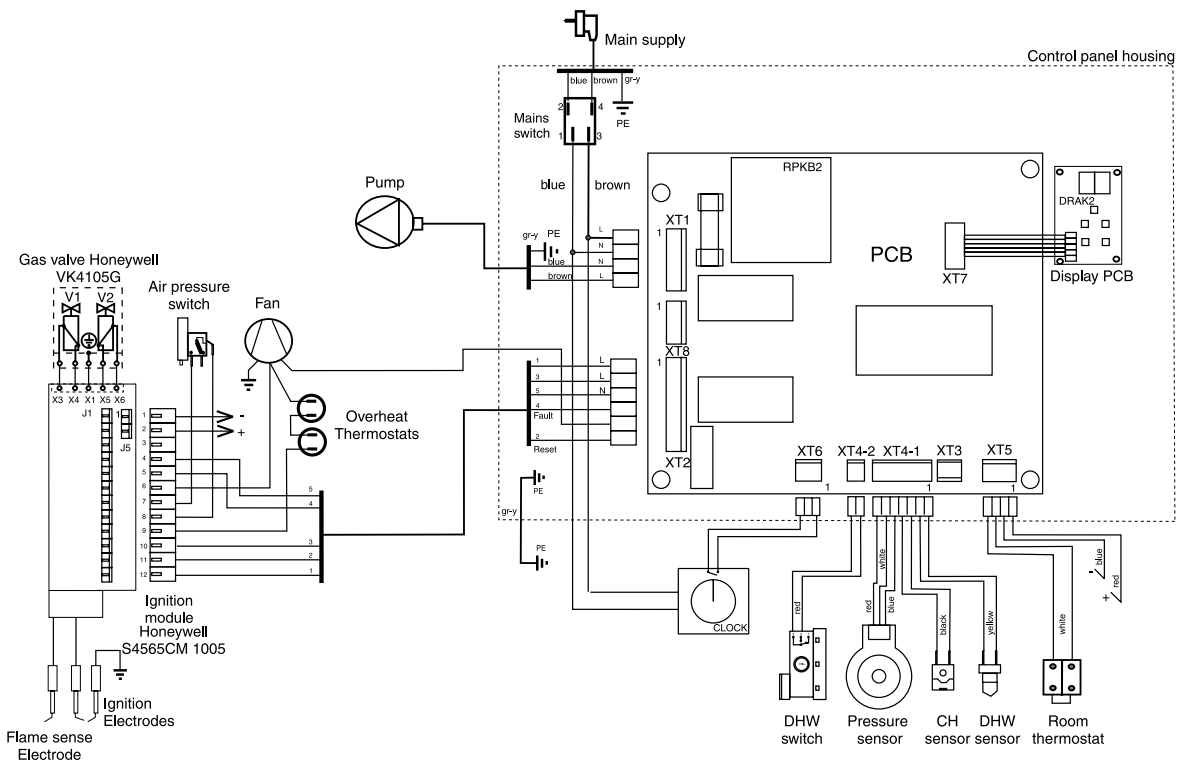
Diagram 24

To replace heat exchanger

- Drain down heating circuit of boiler only as described previously.
- Remove sealed and combustion chamber covers and side cases as described previously.
- Remove overheating thermostats from heat exchanger pipes.
- Pull off spring clips securing heat exchanger pipes to heat exchanger.
- Manoeuvre heat exchanger pipes down to disengage from heat exchanger.
- Gain access to heat exchanger by removing fan and flue hood.
- Remove heat exchanger by sliding forward and out of boiler.
- Fit replacement heat exchanger in reverse order to removal.
- Open isolating valves on flow and return connections, refill, vent and pressurise boiler. Check for leaks.

Diagram 25

SCHEMATIC WIRING DIAGRAM



FAULT FINDING

Before fault finding, make sure that:

- All gas cocks are open and there is an inlet gas pressure of 20 mbar (G 20).
- The heating system pressure is at least 1 bar.
- There is a permanent mains supply to the boiler.
- The fuses on the PCB are intact.
- All external controls are correctly wired and calling for heat.

WARNING: Always isolate the boiler from the electrical supply before carrying out any electrical replacement work. Always check for gas soundness after any service work.

Digital display shows:

- CH temperature (no decimal point displayed)
- DHW temperature (decimal point displayed)
- diagnostic error messages
- pressure in CH system
- boiler output setting

As soon as the mains switch is on the display shows for a very short time the version of software used. It has no importance for boiler operation.

Diagnostic error messages

In the event of a fault the following diagnostic error messages will be displayed:

Message	Fault	Action	Comments
F0	Loss of system water	Refill system Check for leaks	Pump runs for one minute Boiler is restarted by switching of main switch
	Air lock in boiler Pressure sensor failure	Bleed boiler and system Check the pressure sensor (Sensing inlet must not be clogged)	
F1	No flame detected	Check flame sense electrode and connecting cable Check ignition electrode Check ignition unit on gas valve Check fan operation	If overheat thermostats are blocked, boiler does not ignite when starting
	Overheating of the boiler	Reset overheat thermostats Check the pump revolution	
F2	Central heating thermistor failure	Check if flow thermistor is not disconnected or short-circuited Sensor Ohm resistance 10 kΩ by 25°C, 12,7 kΩ by 20°C, 16 kΩ by 15°C	
	CH water temperature below 3°C	Check if system is not frozen	
F3	Heat exchanger blockage	Check main heat exchanger Check domestic heat exchanger	Boiler shuts down and pump runs
F4	Domestic hot water thermistor faulty	Check thermistor/leads Sensor Ohm resistance: 10 kΩ by 25°C 12,7 kΩ by 20°C 16 kΩ by 15°C	Domestic hot water is available but poor

Air pressure switch failure:

If the fan and the pump is running but the boiler doesn't light, check the air pressure switch.

Blown fuse:

If the main switch is on and display does not light check the FUSE 1 (T1.6A), see diagram 23.
The pump, the fan and the ignition module don't work.

Warning message:

If the pressure in CH system drops to 0.8 bar the LED on the Bar button starts to flash. This give you information that CH pressure is on the low limit and must be pressurised. Nevertheless the boiler works until the pressure drops to 0.6 bar – then boiler shuts down and F0 is displayed.

DHW flow is poor

If DHW floor is poor or boiler does not start when hot water tap is open, check following:
Cold water supply pressure is at least 1 bar.
Check if the cold water filter or flow regulator (plastic "O" ring) is not clogged.

PROTHERM 80E – CONVERSION TO LPG

Note: Conversion must only be carried out by a competent person

- Isolate boiler from the gas and electrical supplies.
- Remove boiler casing, sealed chamber and combustion chamber cover as described in Installation/Service Instructions.
- Disconnect flame sense electrode.
- Disconnect ignition lead at gas valve module.
- Disconnect ignition earth lead.
- Undo nuts securing gas supply pipe between burner and gas valve and remove pipe.
- Undo two locking nuts securing burner to base of sealed chamber.
- Pull main burner up and forward out of boiler.

Note: The washer between the burner and burner gas supply must be kept to use in reassembly.

- Unscrew and remove two injector bars retaining screws and separate injector bar from burner.
- Fit new injector bar with marked diameter of injector $\varnothing 0,68$ mm to the boiler in reverse order to removal.
- Readjust the gas valve.

GAS VALVE ADJUSTMENT

To adjust the minimum and maximum settings, proceed as follows:

- Gain access to the rear of the controls housing.
- Connect a manometer to the burner pressure test point (2) on the gas valve.

Minimum setting

- Start boiler in Central Heating mode, boiler is working in minimum output for 100 seconds.
- Adjust the gas valve minimum pressure using screw (C) on gas valve. Turn clockwise to increase, anti-clockwise to decrease.

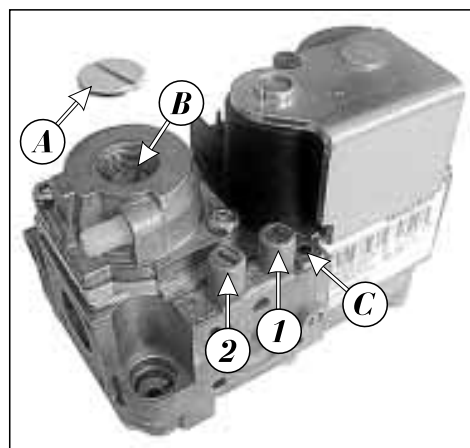
Maximum setting

- Start boiler in Domestic Hot Water mode.
- Adjust gas valve maximum pressure using screw (B). Turn clockwise to increase, anti-clockwise to decrease.

Note: It is first necessary to remove cover (A) to gain access to screw (B).

Finally

- Disconnect manometer and check for gas soundness.
- Check for gas soundness.
- Replace the PCB box and all covers.
- Stick the self-adhesive label (delivered with LPG conversion kit) bearing the information about the gas type and the gas supply pressure on the visible place inside the boiler.



	Inj. diam.	Pmin	Pmax
G20 (20 mbar)	1.07 mm	3 mbar	15.7 mbar
G30 (29 mbar)	0.68 mm	5.3 mbar	27.5 mbar
G31 (37 mbar)	0.68 mm	7 mbar	35.6 mbar

